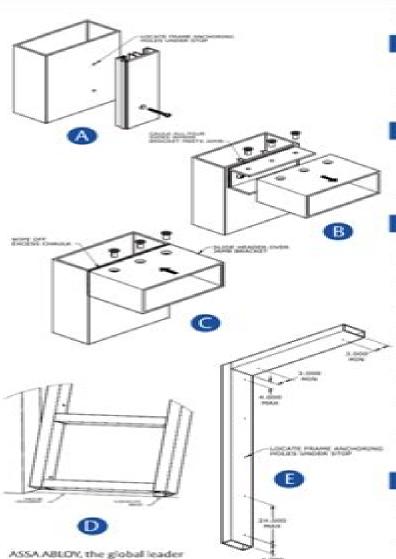


ASSA ABLOY

in door opening solutions

Aluminum Frame Installation Instructions



IMPORTANT: Thoroughly read all instructions before beginning installation. Frame must be set on a solid, level surface. Installer must follow good installation practices to maintain warrants:

Inspect Frame Components

- Unpackage all frame pieces and check for correct size and condition of components. Measure the new frame and door to make sure every thing is the correct size. Contact distributor if you have any questions.
- 2. Check the rough opening to confirm the frame will fit the opening.
- 3. Check rough opening for square in corners using a framing square.

Mark Frame Pieces

- Frame anchor holes should be drilled beneath the door stops or glass stops. Mark location of applied door stops on each frame piece before removing. Glass stops are taped to frame piece, not screw applied, so customer can locate them as desired. Mark which frame piece each stop is matched with. (Fig. A)
- 2. Remove stops from frames. Set aside, they will be (re)applied later.

Assemble Frame and Mark Anchor Locations

- Instructions are general guidelines; adapt as needed to fit your frame configuration.
- Remove screws from corner brackets and set aside. Do not remove brackets from jambs (screws can be loosened to adjust brackets).
- Before assembly of frame, caulk all four sides of each corner bracket where it is attached to the jamb. (Fig. B)
- Slide header/mullion over jamb corner brackets and reinstall screws; hand tighten. Do not over tighten. (Fig. C)
- 5. Remove excess caulk.
- 6. Repeat Steps 5 and 6 until elevation is complete.
- Chalk a line on floor for faces of jambs, and attach mullion bracket(s) to floor as needed.
- Slide or tip frame into rough opening, with vertical mullions seated over mullion brackets. (Fig. D)
- Mark anchor hole locations. Recommend jamb locations to be within 4" of jamb ends, 24" maximum spacing between anchor points. Avoid door stop screw locations. (Fig. E)
- Recommend using a minimum of 2 anchors in the header, located 3" from the end to avoid corner bracket with a maximum spacing of 24". Avoid door stop screw locations. (Fig. E)

Drill Mounting Holes

- 1. Clamp frame to opening, or remove from opening.
- Drill through holes for anchors, making sure drill is perpendicular to the frame. Through holes should be 1/16" larger diameter than screw shank. (Fig. F)
- Enlarge hole under door stops and glass stops to allow access for screw head and screw driver at all anchor locations.

Frp Installation Guide

Kathleen Armour

Frp Installation Guide:

Guide for Strengthening of Concrete Structures FIB - International Federation for Structural Concrete, 2022-05-01 The idea of preparing a technical document for the repairs and interventions upon concrete structures goes back to the former fib COM 5 Structural Service Life Aspects being the goal of the then TG 5 9 After a long period of reduced activity and taking into account the reorganization of fib commissions that meanwhile took place on June 2017 a different approach was proposed to push forward the task of TG 8 1 formerly TG 5 9 The new goal of TG 8 1 was to deliver a how to do guide gathering together protection repair and strengthening techniques for concrete structures Chapters are intended to provide both guidelines and case studies serving as support to the application of fib MC 2020 pre normative specifications Each chapter was written by an editorial team comprising desirably at least a researcher a designer and a contractor Templates have been prepared in order to harmonize the contents and the presentation of the different methods Following the writing process chapters were reviewed by experts and after amendments by the authors they underwent a second review process by COM 8 and TG 3 4 members as well as by different practitioners For each protection repair and strengthening method addressed in this guide readers have a description of when to adopt it which materials and systems are required which techniques are available and what kind of equipment is needed It then presents a summary of stakeholders roles and qualifications design guidelines referring to most relevant codes and references the intervention procedure quality control measures and monitoring and maintenance activities Due to the extent of the guide it was decided to publish it as bulletin 102 addressing protection and repair methods and bulletin 103 addressing strengthening methods. We would like to thank the authors reviewers and members of COM 8 and TG 3 4 for their work in developing this fib Bulletin which we hope will be useful for professionals working in the field of existing concrete structures especially those concerned with life cycle management and conservation activities As noted above this Bulletin is also intended to act as a background and supporting document to the next edition of the fib Model Code for Concrete Structures which is currently under development under the auspices of TG10 1 with the working title of fib Model Code 2020 **Application of Fiber Reinforced Polymer** Composites to the Highway Infrastructure ,2003 ICE Handbook of Concrete Durability Marios Soutsos, 2023-10-24 ICE Handbook of Concrete Durability second edition is a comprehensive practical reference for professionals involved in design and maintenance of concrete structures of all types It is an invaluable guide for construction professionals including design engineers consultants and contractors as well as postgraduate students Concrete Construction Engineering Handbook Edward G. Nawy, 2008-06-24 The Concrete Construction Engineering Handbook Second Edition provides in depth coverage of concrete construction engineering and technology It features state of the art discussions on what design engineers and constructors need to know about concrete focusing on The latest advances in engineered concrete materials Reinforced concrete construction Specialized construction techniques Design recommendations for high performance With

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