

### 4.1.2 INSPECTING THE METER ROLLER

The meter roller is designed to allow inspection of the meter roller when product is in the tank.

Roller blades (A) which rotate the inspection wheel (B).

Removal of the cover against the air chamber through which air passes to the metering. The haffle panel (C), which supports the air flow the meter roller, is also removed.

Using handle (D) and screw for exposed haffle panel (E) up slightly. There is the side of the haffle with wings and protrusions from the end wall of the meter tank and where the haffle is to be removed and the inspection opening.

The meter roller is now fully exposed, as well as the roller blades. Rotation of the meter roller by hand will enable proper location of the roller and blades.

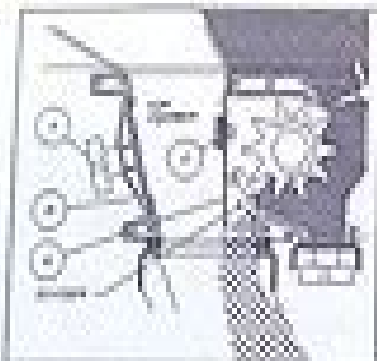


Figure 4.1.2a Inspecting the Meter Roller

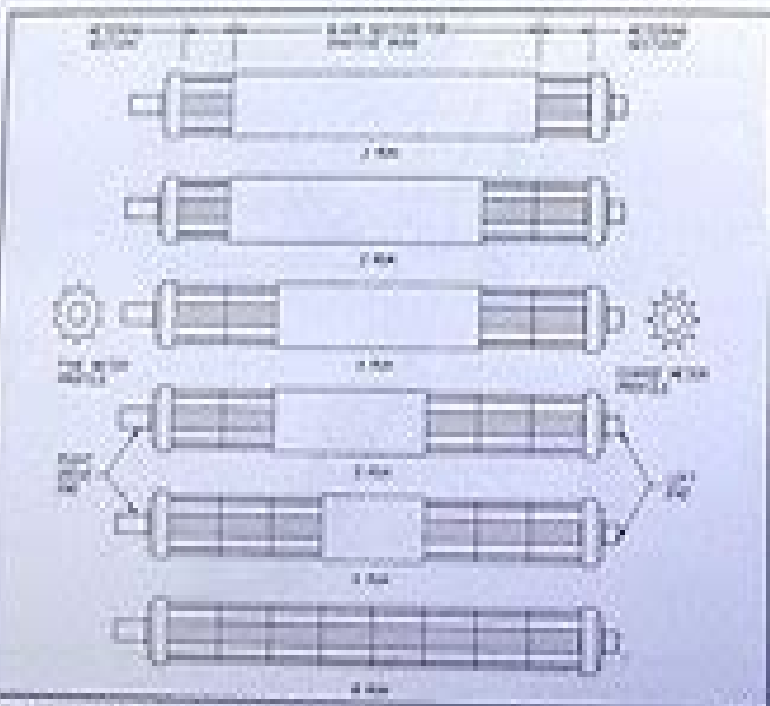


Figure 4.1.2b Meter Rollers for the Meter Tank

### 4.1.3 DIVIDING THE PRODUCT

Figure 4.1.3a illustrates a 2 row meter roller (A) in the meter tank.

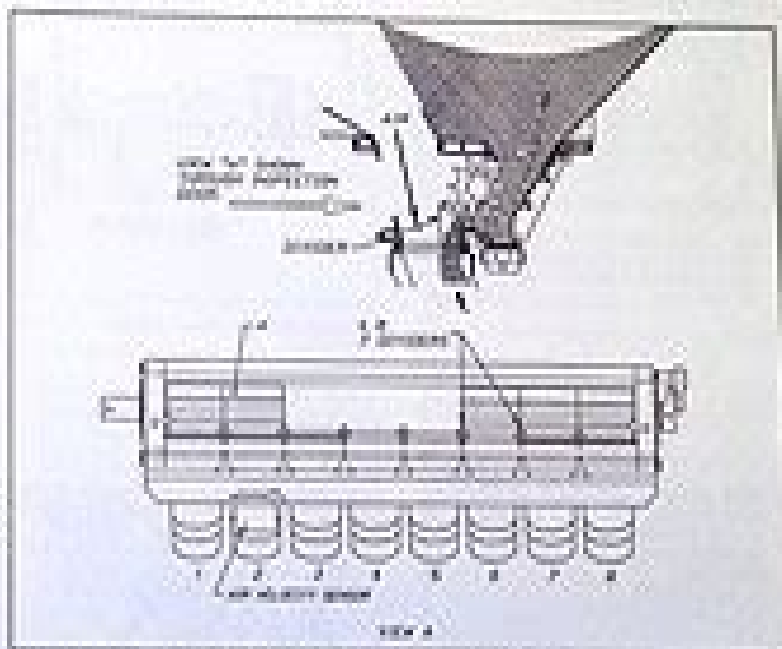


Figure 4.1.3a Dividing the Product Using a 2-Row Meter Roller (Front View)

Four dividers (B) are located equally across the width of the roller. These split the product flow into rows 1, 2, 3, 4, 5 and 6.

Rows 3, 4 and 5 are not receiving product because the 2 row meter roller is not feeding product to the meter system. These lines are used to be "divided".

Changing meter roller dimensions the primary product division into 4 row, 5 row, 6 row or 8 row. Figure 4.1.3b illustrates the meter rollers available.

The divider blades are given in the factory to be equally spaced. These divider blades against and direct second product into the 2 1/2" flow of the meter tank. These lines are now used to be "divided" lines.

Using two, pages are placed over the sets of 3, 4 and 5 to prevent air escape. Page 5 (Figure 4.1.3b) are also stopped in the maximum cup of rows 4, 5 and 6 in the meter tank. It is apparent that these pages are in place to prevent unwanted product distribution.

Section 4.1.4 in Parts and Service Manual describes divider blade spacing to match feeder pan configuration. These/Can flow (a) now flow as a necessary procedure for dividing with the (B). However, some were very soft to make this adjustment.

# Flexi Coil Operators Manual

**Rachel S Tattersall**



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