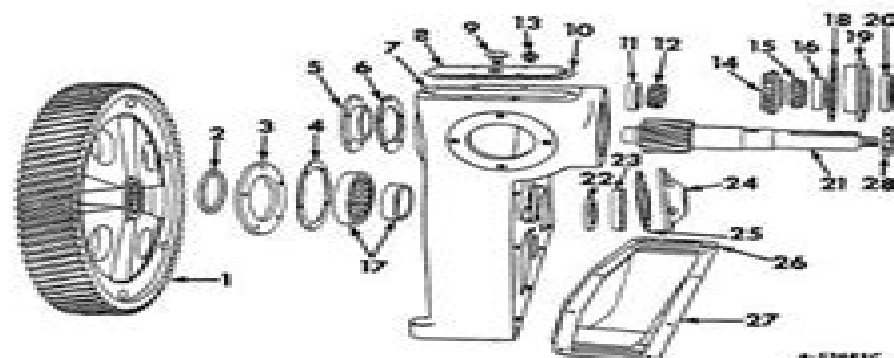


ST. BAKER		-17-	SECTION A	
REV.	PART NUMBER	DESCRIPTION	BP-9	

MAIN DRIVE



1	858 810 R81 105 814 271 789 121 048	GEAR ASSY. MAIN DRIVE RIVET, 1/2 X 2-1/4 BUTTND HD -B- SCREW, 3/4-18 X 3-1/2 2ND HEX-ND CAP WASHER, 3/4 C-2 WED LOCK
2	863 867 R81	SEAL, CENTER BRG OIL
3	863 143 R1	RETAINER, PLUNGER CRANK BEARING SCREW, 5/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 5/8 WED LOCK -B-
4	863 401 R1	GASKET, PLUNGER CRANK BEARING RETAINER
5	863 168 R1 179 841	CASE, PINION SHAFT LEFT BRG SCREW, 3/8-18 X 1-1/4 HEX-ND WASH -B- WASHER, 3/8 WED LOCK -B-
6	863 403 R1 863 404 R1 863 427 R1	SKIN, PINION SHAFT LEFT BRG .005 -3- SKIN, PINION SHAFT LEFT BRG .007 -3- SKIN, PINION SHAFT LEFT BRG .020 -3-
7	863 180 R2 438 189 180 178 120 384	CASE, MAIN DRIVE GEAR FLDG, 1/2-14 AUTOMOTIVE SQ-ND PIPE SCREW, 1/2-13 X 1-1/4 HEX-ND CAP -10- WASHER, 1/2 C-2 WED LOCK -10-
8	863 805 R1 18 763 R1 120 314	COVER, GEAR CASE BOLT, 5/16-18 X 1/2 C-2 HEX-ND WASH -B- WASHER, 5/16 C-2 WED LOCK -B-
9	153 127 H1	BREATHER, MAIN DRIVE GEAR CASE -REPLACES 863 002 R81-
10	863 406 R1	GASKET, GEAR CASE COVER
11	120 503 H	BEARING, FLYWHEEL & PINION SHAFT CUP
12	62 923 R81	BEARING ASSY. FLYWHEEL & PINION SHAFT CONE
13	118 922	BUSHING, 3/8 X 1/8 REDUCING PIPE
14	863 229 R1 112 128	PINION, PAPER DRIVE BEVEL KEY, 1/4 X 7/8 WOODRUFF A

EXPLD VIEW MAIN DRIVE ST. BAKER

ST. BAKER		-17-	SECTION A	
REV.	PART NUMBER	DESCRIPTION	BP-9	

MAIN DRIVE -CONTINUED

15	858 458 R81	BEARING ASSY. PINION SHAFT RIGHT CONE
16	858 459 R1	BEARING, PINION SHAFT RIGHT CUP
17	863 565 R81	BEARING ASSY. CRANK CENTER
18	863 440 R1	SKIN, PINION SHAFT RIGHT BRG CASE .005 -AS REQUIRED-
18	863 441 R1	SKIN, PINION SHAFT RIGHT BRG CASE .007 -3-
18	863 442 R1	SKIN, PINION SHAFT RIGHT BRG CASE .020 -3-
19	863 148 R1	CASE, PINION SHAFT RIGHT BRG SCREW, 3/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 3/8 WED LOCK -B-
20	11 848 F	SEAL, PINION SHAFT OIL
21	863 541 R1 80 17 233 R1	PINION, MAIN DRIVE KEY, 1/2 X 3 SQ PARALLEL PIN, 1/8 X 2-1/2 C-2 DOT.
22	863 344 R1	SPACER, PLUNGER CRANK BEARING
23	ST 270 A	BEARING ASSY. CRANK RIGHT
24	863 165 R1	RETAINER, PLUNGER CRANK RIGHT BRG SCREW, 5/8-18 X 1-1/4 HEX-ND CAP -B- WASHER, 5/8 WED LOCK -B-
25	863 447 R1	GASKET, PLUNGER CRANK BEARING
26	863 148 R1 438 189 180 081	PAN, MAIN DRIVE GEAR CASE FLDG, 1/2-14 AUTOMOTIVE SQ-ND PIPE SCREW, 5/16-18 X 1-1/4 C-2 HEX-ND CAP -B-
	180 112	SCREW, 5/16-18 X 2-3/4 2ND HEX-ND CAP -B-
	120 214	WASHER, 5/16 C-2 WED LOCK -10-
27	863 466 R1	GASKET, GEAR CASE PAN
28	870 372 R1	NUT, FLYWHEEL SLOTTED JAW

EXPLD VIEW MAIN DRIVE ST. BAKER

International Model 37 Baler Parts Manual

Wolfgang Guggemos



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