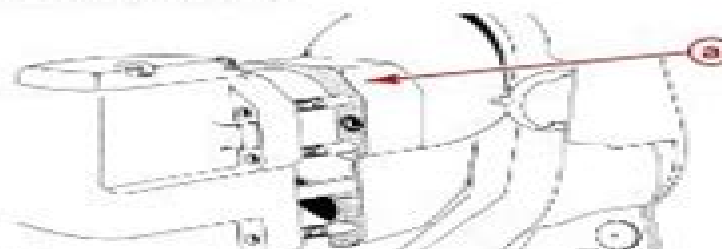


IMPORTANT: Be sure to install RH or LH drive unit on the appropriate transom assembly when making dual engine installations. The LH rotation drive unit can be identified by the decal on the back side of the upper drive shaft housing, which states:

"Alpha One - Counter Rotation"

4. Place gasket on bell housing.



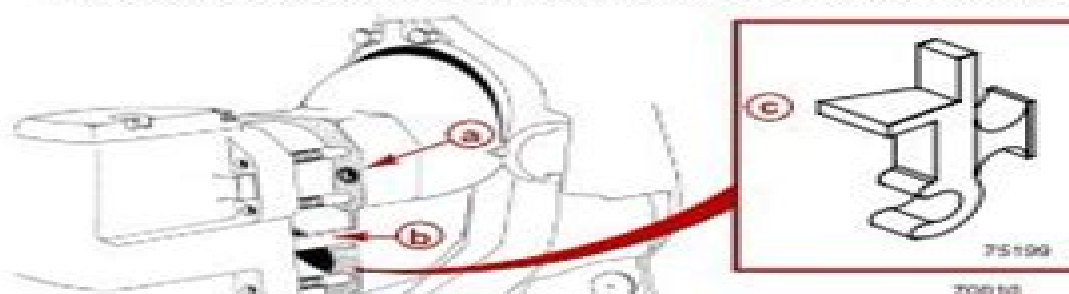
a - Gasket

70010

5. Install sterndrive unit as follows:

- a. Position trim cylinder straight back (over top of acceleration plate). Be careful not to scratch acceleration plate or trim cylinders.
- b. Guide U-joint shaft through gimbal bearing and into engine coupler while simultaneously guiding shift slide into drive shaft housing. Make sure shift slide remains upright and engaged with bell housing shift shaft lever.
- c. Remove Shift Slide Stabilizer Tool.
- d. Slide drive unit all the way into bell housing.

IMPORTANT: If drive unit will not slide all the way into bell housing, ensure that the shift shaft and couplers are positioned properly. Do not force drive unit into position.



a - Gasket
b - Shift Slide
c - Shift Slide Stabilizer Tool

70010

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S Ben Porath



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