

**Piston and Cylinder Dimensions, Weights, and Markings  
for 1.3 liter engines**

Vehicle Type				911 T-C		911 S-C	911 S-C
Manufacturer				Schmidt	Mahle	Mahle	Mahle
Size	Markings	Nominal Dia.	Cylinder Dia.	Piston Dia.	Piston Dia.	Piston Dia.	Piston Dia.
Standard	0	84.00	84.00-84.01	83.96	83.97	83.96	83.95
	1		84.01-84.03	83.97	83.98	83.97	83.96
	2		84.02-84.03	83.98	83.99	83.98	83.97
Oversize	0 KD 1	84.25	84.25-84.26	84.21	84.22	84.21	84.20
	1 KD 1		84.26-84.27	84.22	84.23	84.22	84.21
	2 KD 1		84.27-84.28	84.23	84.24	84.23	84.22
Tolerances				+0.007 -0.008	$\pm 0.005$	$\pm 0.005$	$\pm 0.005$
Dimension h from bottom edge				15 mm	11.5 mm	2.5 mm	2.5 mm
Piston weight				385 $\pm$ 4 g	380 $\pm$ 3 g	385 $\pm$ 3 g	375 $\pm$ 3 g

**Cylinders**  
D1 = Measuring point  
for wear and ovality

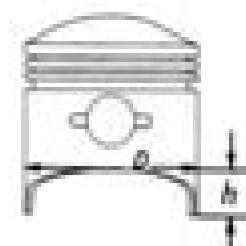
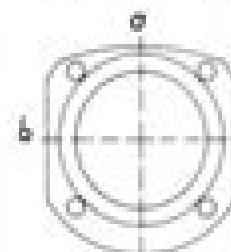
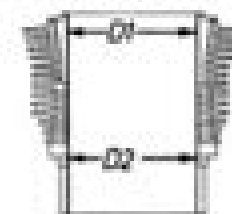
Measure 2-3 mm below the top reversal point of the top piston ring. The cylinder is worn out when the dimension at this point is 0.1 mm over its original size. Ovality is determined by comparing dimension a with dimension b where the difference between the two values must not exceed 0.04.

D2 = Measuring point  
for ovality

Measure at the height of the cylinder base gasket flange. This measuring point is of particular importance for determining the degree of ovality, but is of no significance in determining cylinder wear.

**Pistons**  
D = Measuring point  
for wear

Location of the measuring point D is determined by h, shown in the table. The piston is worn out when dimension D is 0.1 mm below the original size.



# Evaporator Coil Piston Size Guide For Armstrong

**M Planty**



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