

## JOINT 1

## Separation

28 • 01 — 03

Separation of the axle at this point removes the front axle, hardnose, oil coolers, radiator and air cleaner assembly.

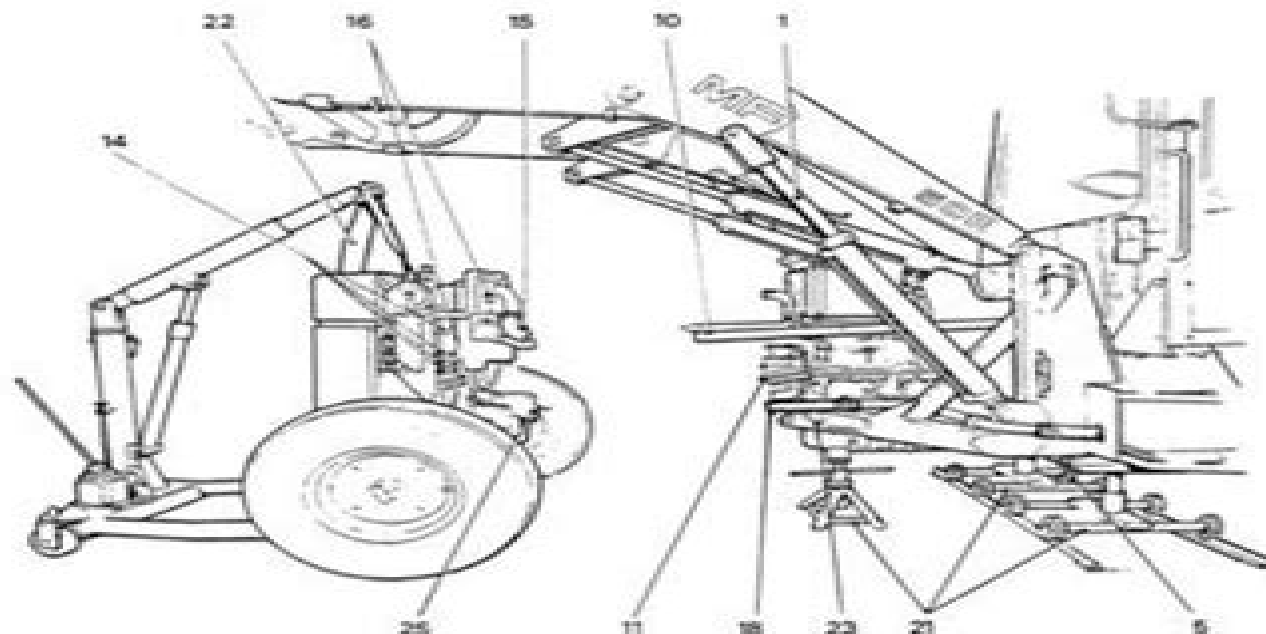
## Special tools and equipment

MF 341 hydraulic pump drive shaft remover  
50 litre (13 USgal) drain tray (hydraulic oil)  
20 litre (5 USgal) drain tray (coolant water)  
Screw jacks (three required)  
Crane or gantry

## Separation

1. Raise loader arms and fit safety frame to left hand lift ram.
2. Stop the engine and depressurize all hydraulic functions.
3. Remove front grille.
4. Remove engine side covers and lower panels. Replace front bolts from lower panels as these retain the hardnose to front axle support casting.
5. Drain hydraulic oil.
6. Drain water from cooling system.

7. Disconnect both battery leads and secure them to prevent a short-circuit occurring.
8. Remove air intake pipe and exhaust muffler.
9. Remove 12 bolts and lift off engine top cover.
10. Remove side rail front bolts.
11. Release hydraulic oil cooler pipe clips.
12. Mark each hose before disconnection from steering ram.
13. Release hydraulic pump suction hose clips.
14. Release unions on all four oil cooler pipes (transmission and engine oils).
15. Release air intake hose from the engine inlet manifold.
16. Release top and bottom hoses from the radiator.
17. Disconnect hose from hydraulic pump pressure pipe (right hand side).
18. Remove inlet and pressure manifolds then remove the loader hydraulic pump.
19. Use special tool MF 341 to remove the pump drive shaft by turning it clockwise when facing the front of the engine. The crankshaft can be prevented from turning by inserting a bar between the bolt heads on the crankshaft pulley.



# Mf 50 H Backhoe Workshop Manual

**DJ Losen**



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