

- INTRODUCTION
- GENERAL SPECIFICATION
- REGULAR MAINTENANCE
- PRE DELIVERY AND INSTALLATION
- SEATS
- SHEET METAL AND FENDERS
- SAFETY MARK AND CAGE
- ENGINE REMOVAL
- COOLING SYSTEM
- FUEL SYSTEM AND AIR CLEANER
- DUAL CLUTCH
- MULTI POWER TRANSMISSION
- 4 SPEED TRANSMISSION
- 4 SPEED TRANSMISSION
- REAR AXLE AND DRIVES
- POWER TAKE-OFF
- FRONT AXLE
- WHEELS AND TYRES
- STEERING SYSTEM
- HYDRAULIC SYSTEM
- AUXILIARY HYDRAULICS
- LINKAGE AND DRAGBARS
- ELECTRICAL SYSTEM
- INSTRUMENTS AND INSTRUMENT PANELS
- 3.4-152 DIESEL ENGINE

# BODY AND CHASSIS ASSEMBLY

## Removal and Refinement

38-01-01

- Remove the air filter and waders securing the hood to the instrument panel.
- Detach the front fender and waders securing the grille to the front side support.
- Disconnect the air cleaner pipe of the hood to the coupling adaptor to the grille front panel.
- Remove the battery secure panel.
- Disconnect the headlight wiring to the light switch.
- Fig. 1. Lift the hood and grille assembly clear of the tractor as shown.

## Refinement

- Place the hood and grille assembly over the tractor, leaving the grille on the fender at the front side support.
- Secure the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
- Reconnect the air cleaner pipe of the hood.
- Reconnect the headlight wiring to the light switch and into the battery secure panel.

# CHASSIS AND ENGINE PANELS ASSEMBLY

## Removal and Refinement

38-01-02

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of the hood as stated in operation 38-01-01 and then cut down the air cleaner pipe from the grille.
- Remove the headlight wiring from the hood.
- Remove the front fender and waders securing the grille to the hood and the front fender and waders each side, securing the side panels to the hood.
- Remove the grille and side panels assembly from the hood.

## Refinement

- Place the grille and side panels assembly in position on the hood and secure the grille with the front fender and waders and the side panels with the front fender and waders each side.
- If necessary, join the air cleaner pipe of the hood to the grille.
- Secure the headlight wiring to the hood with the clip.
- Attach the hood and grille assembly as stated in operation 38-01-01.

# SEALS REMOVAL AND REPLACEMENT

## Removal

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of the hood as stated in operation 38-01-01 and cut down the air cleaner pipe.
- Fig. 2. Remove the required panel by removing the front fender and waders.

NOTE - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.

- Remove all traces of the old seal and adhesive from the panel.

## Refinement

- Remove the adhesive material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow it to dry completely.
- Apply a coat of the adhesive to the seal surface and allow it to become tacky.
- Place the seal in position, working pressure evenly to exclude all bubbles.
- Attach the panel and secure with the front fender and waders.
- If necessary, join the air cleaner pipe and the air cleaner.
- Attach the hood and grille assembly as stated in operation 38-01-01.

# LOWER INSTRUMENT PANEL

## Removal and Refinement

38-01-03

- Remove the battery secure panel.
- Disconnect the air cleaner of the hood as stated in operation 38-01-01.

- Fig. 3. Remove the front fender and waders securing the lower instrument panel and remove the panel from the instrument panel as shown.
- If necessary, remove the air cleaner service adaptor by removing the panel, seal and waders securing the mounting bracket to the lower panel.

## Refinement

- If necessary, join the air cleaner service adaptor and secure it to the lower panel with the screw, nut and waders.
- Fig. 4. Attach the lower panel and secure with the front fender and waders.
- Reconnect the tube to the air cleaner service adaptor and into the battery secure panel.

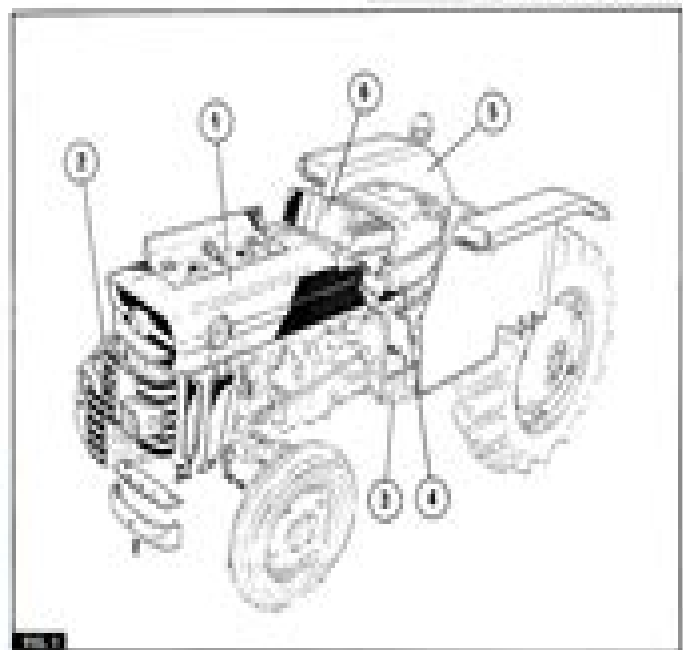


FIG. 1

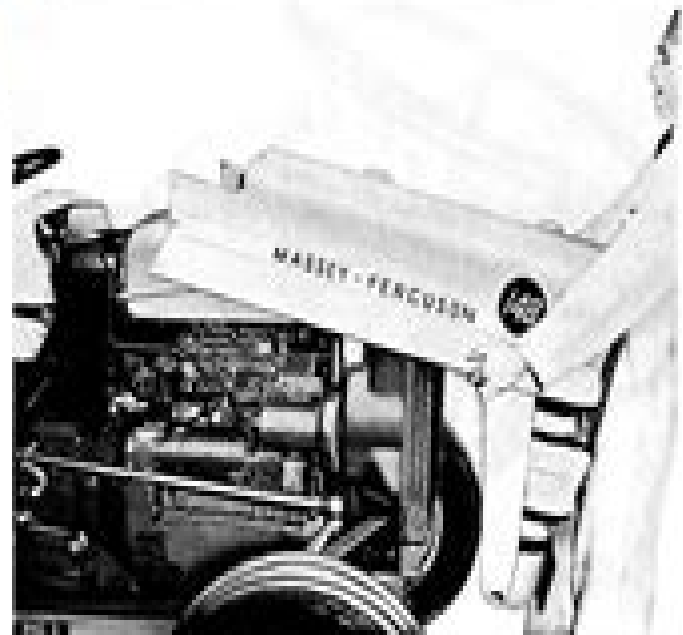


FIG. 3

# Mf 135 Industrial Service Manual

**DJ Losen**



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## **Table of Contents Mf 135 Industrial Service Manual**

1. Understanding the eBook Mf 135 Industrial Service Manual
  - The Rise of Digital Reading Mf 135 Industrial Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mf 135 Industrial Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mf 135 Industrial Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 135 Industrial Service Manual
  - Personalized Recommendations
  - Mf 135 Industrial Service Manual User Reviews and Ratings
  - Mf 135 Industrial Service Manual and Bestseller Lists
5. Accessing Mf 135 Industrial Service Manual Free and Paid eBooks
  - Mf 135 Industrial Service Manual Public Domain eBooks
  - Mf 135 Industrial Service Manual eBook Subscription Services
  - Mf 135 Industrial Service Manual Budget-Friendly Options

6. Navigating Mf 135 Industrial Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mf 135 Industrial Service Manual Compatibility with Devices
  - Mf 135 Industrial Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mf 135 Industrial Service Manual
  - Highlighting and Note-Taking Mf 135 Industrial Service Manual
  - Interactive Elements Mf 135 Industrial Service Manual
8. Staying Engaged with Mf 135 Industrial Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mf 135 Industrial Service Manual
9. Balancing eBooks and Physical Books Mf 135 Industrial Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mf 135 Industrial Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mf 135 Industrial Service Manual
  - Setting Reading Goals Mf 135 Industrial Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mf 135 Industrial Service Manual
  - Fact-Checking eBook Content of Mf 135 Industrial Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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