

Hydraulic System

Item	Quantity
Cummins Diesel Hydraulic Pump Capacity @ 2300 rpm	
90 cc (3 oz)	196 liter/min (51.7 gal/min)
120 cc (4 oz)	262 liter/min (69.2 gal/min)
25 cc (0.8 oz) Wet Brake Cooling Pump	57 liter/min (15.0 gal/min)
Relief Pressures *	
Main Control Valve	22.5 MPa (3262.5 psi)
Steering Circuit	16 ±1 MPa (2320 ±145 psi)
*Oil temperature 20°C (68°F)	

Torque Specifications, General

TRANSMISSION ZF

Nuts, Locking System Pressure Tubes Into Rear Transmission Cover
42 N·m (31 lbf ft)

Screw, Holding Segment on Pressure Tubes
23 N·m (17 lbf ft)

Capscrews, Screen Into Front Transmission Cover
23 N·m (17 lbf ft)

Capscrews, Tubes and Suction Tube Into Front Transmission Cover
23 N·m (17 lbf ft)

Capscrews, Rear Transmission Cover to Front Transmission Cover
4 N·m (34 lbf ft)

Capscrews, Output Flange to Transmission Housing
34 N·m (25 lbf ft)

Capscrews, Torque Converter Bell Housing to Transmission Housing
46 N·m (34 lbf ft)

Oil Fill Tube with Dipstick and Oil Drain Plug
80 N·m (59 lbf ft)

Capscrews, Torque Converter Bell Housing to Transmission Housing
46 N·m (34 lbf ft)

Capscrews, Transmission Oil Filter Head
23 N·m (21 lbf ft)

Capscrews, Torque Converter Housing to Fly-wheel Housing
46 N·m (34 lbf ft)

Capscrews, Hydraulic Pumps to Transmission
28 N·m (18 lbf ft)

See the section Transmission Repair (ZF-WG161) 1300SRM1456 for other torque values.

DRIVELINE AND AXLE

Capscrews, Universal Yoke
50 N·m (37 lbf ft)

Bolts, Axle to Frame
920 N·m (679 lbf ft)

COUNTERWEIGHT

Top Capscrews
1500 N·m (1106 lbf ft)

Hyster H210 Forklift Repair Manual

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