

at 100 yards. If you were at 25 yards, your three 120-grain FMJ bullets will be 9 inches low at 100 yards. A .45 230-grain bullet will be a foot low. Since the average shooter can't shoot a group smaller than a foot at 100 yards with a handgun, holding a foot high will mean a 50/50 chance of a hit at 100 yards.

At the most likely distances, from hand off the muzzle to maybe 30 yards, the difference between the point of aim and the point of impact will be an inch or less.

So, the standard distance is 25 yards, where a decent shooter can still post a group of 4 inches or so. With a good group, you'll be able to see if the sights are off by an inch or more. If you're shooting a 4-inch group at 25 yards, and it looks like your group is off-center by half an inch, don't change it. It could just as well be you or the random fluctuation of bullet dispersion. You can make a change if you've shot four or five groups and they all show a half-inch off-center in the same direction. Otherwise, don't.

## OPTICS

Rifles used in all cases with iron sights attached. And a "scope" was a new thing that might or might not

be trusted. Today, it is a rare rifle rather than a rare pistol that comes with iron sights. Nearly all rifles are drilled and tapped for scope mounts, and you are expected to mount an optic on top.

The evolution of optics on the 1911, and pistols in general, is interesting. The first use of optics in practical competition came when Jerry Barnhart showed up at the 1990 USPSA Nationals with a red-dot on his pistol. The initial reaction from all was, "Well, that's stupid." When he was done blowing the doors off the competition, handily winning the match, everyone else got busy putting a "dot" on their pistols. Later that year, at the IPSC World Shoot, Doug Fleming had a red-dot on his pistol and won that match, with Jerry a close second.

By the 1995 Nationals, everyone who was a contender had a red-dot sight of one kind or another on their pistol, and the ones who had practiced had two or three pistols set up that way.



Nighthawk offers the Firsthand with the 420 sight system, and this is the face of the future. Soon, every pistol made will be "optics ready" right out of the box, just as all rifles have been for some time.

You see, the sights were quite fragile back then. This problem was compounded by the transition of pistol shooters to the .38 Super cartridge just a few years before. We were all using "compact" guns, pistols with muzzle brakes on them, and the Super ran the brakes better than the .45.

So we were shooting 120-grain bullets at 1,400 fps, and while that was hard on the guns, it was epic on the sights.

The sights were so big they could not ride on the slide. Their weights would have pulled the pistol. And, the sights would have been even faster. So, we used frame-attached scope mounts. Some even went so far as to have the frame-mounted scope rings welded to the scope base because the vibrations from .38 Super at Max were so fierce. Within a few years, the sights got smaller and



The Nighthawk 420 also has backup iron sights; the rear is mounted in front of the optic, so it's out of the way.



As an elegant bit of prototyping, the Nighthawk 420 is two pistols. One has the optic and frame, and the other iron is located by pins in the slide for a consistent return to zero.

# Handgun Gunsmithing Manual

**Clifford Lane**



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