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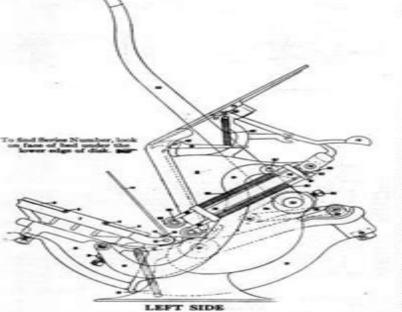
DESIGNATED BY NUMBERS

DIRECTIONS FOR ORDERING

Give size and number of the press. The number will be found on the upper part of the face of the bed, under the front edge of the disk. State the name and number of the part wanted.

Send cash with order, including postage if wanted by parcel post.

Remember the right side of the press is the left-hand side of the operator, if he stands facing the press. If the left-hand side is ordered it will be understood as the right side of the machine itself as it faces the operator.



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DIRECTIONS FOR USING

UNPACKING — After removing the cover, be careful in taking away the time and braces not to scenarch the press. It can be unpacked easier by taking the box space. When shipped a long distance the bright work is covered with a rustproof composition; if it is hard to rub off with a dry cloth, use because.

SETTING UP — Screw the press firmly to the baseboard; holes are made in the right positions and acrews are sent for this purpose with each press. When removing the wooden plug at the pressure of the set firmly in the holes of the shaft. If at any time there should be any loss of motion, it will be from these serves not being set firmly. Select a position for the press where the light will be at the side. Place the disk H on the press and oil all the bearings according to the directions given below, and the press will be ready to operate. The press will work much caller after it has been used a work

THE IMPRESSION — To increase the impression on the Nos. 1, 2, and 3 machines the impression adjustment is at the toggle joint at back of press. To increase, put in cardboard shims at required; to decrease, take out shime. The foor screws under the plates are for squaring the impression only. To increase the impression on the Nos. 4, 9, 6, and 12, turn the four impression screws to the right send. The issues the impression are two and 12, turn the four impression screws to the right send. The instead after a perfect impression is obtained. The not turn to outer screws, as the spring under the head affected and adjustment of the plates. See that the plates as a positive bearing on each of the four impression screws. The plates can be turned by placing the bearing on the impression screws. See careful to get a good, eggare impression and not any stronger than required to bring the type up clear, as otherwise there will be unnecessary wear of the type.

NOULTERS—It is increased the type.

BOLLERS — It is important that the rollers should be turning when they strike the type. The rollers should first be removed from the left-hand side, always. The rollers whosh that turn on the seds of the rollers should not be any larger than the rollers and not over \(\psi\) in the rollers. When the rollers should not be any larger than the rollers and not over \(\psi\) in the smaller. When the rollers shrink, new wheels should be obtained to sait them. We make them graduated by sixteenths of an inch.

by sixteenchs of an inch.

OHLING — Keep the bearings well lubricated by oiling them all once a day when in use. Of holes will be found for that purpose. Do not put on more than the bearings will hold. Too much oil will only soil the press and the work. Use a good lubricating oil. Careful oiling not only never the machinery, but it also saves unsecessary labor. The hocks that hold the relieve should be when they work in the frames and where they bear on the roller whoels; the sides of the process of which the whoels run should never how bear the roller whoels. The side of the process of the soller cores should be oiled, that they may revolve in the whoels from a side of the process of the poiler cores should be oiled, that they may revolve in the whoels from.

If any part of the press should be herden, the sumber on the face of the bed near the upper edge and a rough sketch of the broken part should be sent to us together with the name and number of part, that we may know exactly what is wanted. Do not leave the ink on the disk over night. When the ink is left on, the religion will stick to the disk so that the power required to move them may break the ink frame or connections.



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S Ashworth

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Table of Contents Golding Official Parts User Guide

- 1. Understanding the eBook Golding Official Parts User Guide
 - The Rise of Digital Reading Golding Official Parts User Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Golding Official Parts User Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Golding Official Parts User Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Golding Official Parts User Guide
 - Personalized Recommendations
 - Golding Official Parts User Guide User Reviews and Ratings
 - Golding Official Parts User Guide and Bestseller Lists

- 5. Accessing Golding Official Parts User Guide Free and Paid eBooks
 - o Golding Official Parts User Guide Public Domain eBooks
 - o Golding Official Parts User Guide eBook Subscription Services
 - Golding Official Parts User Guide Budget-Friendly Options
- 6. Navigating Golding Official Parts User Guide eBook Formats
 - ∘ ePub, PDF, MOBI, and More
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 - Golding Official Parts User Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Golding Official Parts User Guide
 - Highlighting and Note-Taking Golding Official Parts User Guide
 - Interactive Elements Golding Official Parts User Guide
- 8. Staying Engaged with Golding Official Parts User Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Golding Official Parts User Guide
- 9. Balancing eBooks and Physical Books Golding Official Parts User Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Golding Official Parts User Guide
- 10. Overcoming Reading Challenges
 - $\circ\,$ Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Golding Official Parts User Guide
 - Setting Reading Goals Golding Official Parts User Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Golding Official Parts User Guide
 - Fact-Checking eBook Content of Golding Official Parts User Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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