

SWIVEL BRACKET DISASSEMBLY

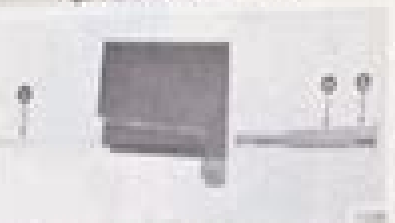
- 1. Remove locknut and lock (Figure 6). Then lift along bracket assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull vertical tube out of vertical bracket.



1 - Clamp bracket assembly
2 - Tube bracket
3 - Lock
4 - Spring
5 - Release hook
Figure 4. Clamp Bracket Removal



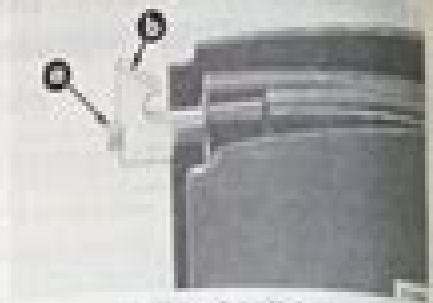
1 - Tube mount
2 - Swivel tube
3 - Release hook
4 - Spring
5 - Release hook
Figure 5. Swivel Tube Removal



1 - Release hook
2 - Spring
3 - Release hook
Figure 6. Release Hook Removal

Push down on release button and pull up on release hook. Then move shaft to the side and pull back (Figure 7) out of vertical bracket.

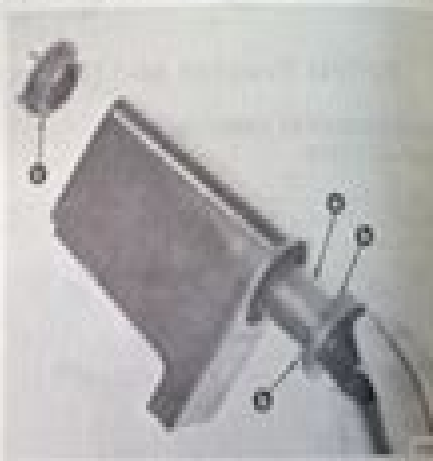
Remove the release button with spring (Figure 8) from vertical bracket.



1 - Release button hook
2 - Release hook
Figure 7. Release Hook Installation

SWIVEL BRACKET REASSEMBLY

- 1. Insert shaft of the release button with spring into place in vertical bracket. Then bottom end button align with pin.
- 2. Slide release hook up onto shaft of the release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place vertical tube into vertical bracket (Figure 6).
- 4. Thread tube mount (Figure 6) onto vertical tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 6).



1 - Swivel tube
2 - Installing Tube Mount into Slot
3 - Tube mount
Figure 8. Installing Swivel Tube



1 - Clamp bracket assembly
2 - Vertical bracket
Figure 9. Installing Clamp Bracket Assembly

Vertical Shaft and Upper Shaft (RC Model)

VERTICAL SHAFT REMOVAL

- 1. Remove the vertical bracket, following vertical bracket assembly (see "Index").
- 2. Remove motor upper from inside of vertical bracket.
- 3. Remove motor assembly completely from shaft, following motor removal ("Index").
- 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE: If shaft is locked and lower bearing cannot be set up, use a file to remove scale.



1 - Set screw (2 each)
2 - Lower bearing cap
3 - Vertical shaft
4 - Lower bearing
Figure 1. Lower Bearing Retainer Removal

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Vertical shaft
2 - Upper shaft
Figure 2. Vertical Shaft Removal

- 1. Slide vertical bracket and shaft along onto vertical shaft.
- 2. Position vertical bracket so vertical shaft is in the center. Handle will be placed in desired direction - vertically toward lower end or 90° angle to front (parallel to the motor). Slide motor to shaft with the motor. Then remove the motor from shaft.
- 3. Reinstall motor into the motor housing following wiring diagram (see "Index").
- 4. Properly secure motor and disconnect motor housing according to instructions in motor housing manual ("Index").

1 - Motor housing
2 - Motor
3 - Motor housing
4 - Motor
5 - Motor
6 - Motor
Figure 3. Installing Motor Housing

NOTE: Place gear on top of vertical shaft and vertical shaft are not assembly and then be secured together.

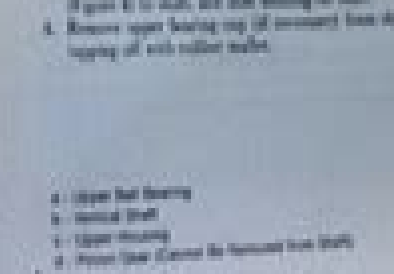
UPPER SHAFT REMOVAL

- 1. Use a rubber mallet to tap lower bearing cap out of bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from motor housing.



1 - Lower bearing cap
2 - Rubber mallet
3 - Rubber mallet
4 - Upper shaft
Figure 3. Lower Bearing Cap Removal

- 1. Insert 2 set screws, which secure motor housing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap of motor housing from shaft by tapping off with rubber mallet.



1 - Upper ball bearing
2 - Vertical shaft
3 - Upper bearing
4 - Motor housing
Figure 4. Vertical Shaft Removal

Mercury Thruster Outboard Repair Manual

Arturo Cuomo



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