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Question Paper Code: 80225

B.E./B.Tech. DEGREE EXAMINATIONS, APRIL/MAY 2019.

Third Semester

Mechanical Engineering

ME 8851 — MANUFACTURING TECHNOLOGY — I

(Common to Industrial Engineering/Industrial Engineering and Management/ Mechanical Engineering (Sandwich)/Mechanical and Automation Engineering)

(Regulation 2017)

Time: Three hours

Maximum: 100 marks

Answer ALL questions.

PART A \rightarrow (10 × 2 = 20 marks)

- Write about any two advantages of sand casting.
- 2. Make a note on shrinkage allowance.
- 3. Define Welding.
- 4. Make a note on soldering.
- 5. What is meant Flat rolling?
- 6. What is Recrystallization temperature?
- 7. What is the effect of clearance in the punch and die for shearing sheet metal?
- 8. Define Spring Back in bending operation.
- 9. Make a short note on film blowing.
- 10. How is homopolymer different from co-polymer?

PART B — $(5 \times 13 = 65 \text{ marks})$

11. (a) Explain hot chamber die casting process with a neat sketch.

Ow

(b) Elucidate with neat sketch Stir Casting with process parameters.

Manufacturing Technology Anna University Question Paper

CL Gary

Manufacturing Technology Anna University Question Paper:

Manufacturing Technology Anna University Question Paper Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has be apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "Manufacturing Technology Anna University Question Paper," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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