

Most likely GBTU questions & answers along with previous semester Questions & Answers

MANUFACTURING PROCESSES (EME-101/ 201).

Further reading and reference books

- (1) *Materials and manufacturing processes* by E Paul DeGarmo, JT Black, Ronald A Kohser
 (2) *Workshop technology* by SK Gang (3) *Manufacturing Processes* by V Narula
 (4) *Manufacturing Processes* by B S Raghuvanshi (5) *Manufacturing Processes* by KM Moeed

UNIT-I*

1.* Explain toughness. Indicate the toughness of brittle and ductile materials on stress-strain curve indicating the proportional limit, elastic limit, yield point, UTS and fracture point.

OR

Draw stress-strain diagram for ductile and brittle material. Explain, what do you understand by toughness?

2008-09, SEM-I & sc

OR

Draw stress-strain diagram for ductile and brittle material. Explain the behavior of these materials with help of the diagram.

2008-09, SEM- sc

OR

What is the difference between brittle and ductile material, explain with stress-strain curve?

OR

Explain the difference between:

2010, Spl-Carry (SEM-I II)

- (i) Elastic limit and proportional limit,
- (ii) Hardness and brittleness
- (iii) Strength and stiffness

OR

Draw a neat sketch for stress and strain in case of ductile and brittle material. Explain the difference between ductility and brittleness.

OR

What is toughness? Where such property is desirable?

2011-12, Spl-Carry

OR

Compare the following:

2011-12, Sem-II

- a) Hardness and toughness
- b) Strength and stiffness

ANSWER:

Ductility: Ductility is the property of the material by virtue of which the material can be drawn into thin wires without rupture or fracture. It is the ability of a metal to withstand elongation (deformation in longitudinal direction) under tension without rupture.

Example of ductile material: Gold, silver, aluminum.

Brittleness: Brittleness is the property of the material because of which the material fails or breaks or fractures or ruptures without any appreciable amount of deformation, before failure. In other words, lack of ductility is brittleness. An elongation of less than 5% is often taken to indicate a brittle material.

Example of brittle material: Chalk, glass, cast iron etc., it will not stretch and bend before breaking. An elongation of less than 5% in a 50 mm gauge length is often taken to indicate a brittle material.

Stress strain diagram: The stress strain diagram for the ductile (Curve from X-A-B-C-D-E to F) and brittle (X to Y) material is shown in figure. The various points of interest are:

Manufacturing Processes Eme 101 201

Chao Zhang



Manufacturing Processes Eme 101 201:

The book delves into Manufacturing Processes Eme 101 201. Manufacturing Processes Eme 101 201 is a vital topic that needs to be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Manufacturing Processes Eme 101 201, encompassing both the fundamentals and more intricate discussions.

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 - Chapter 5: Conclusion
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