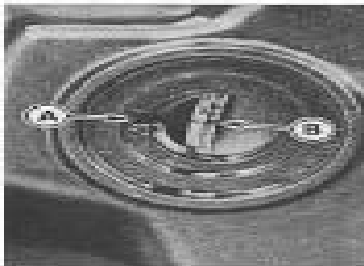


- Remove the fuel tank (see Fuel Tank Removal in the Fuel System chapter).
- Take out the bolts and remove the valve adjusting caps with O-rings.



A. Valve Adjusting Caps

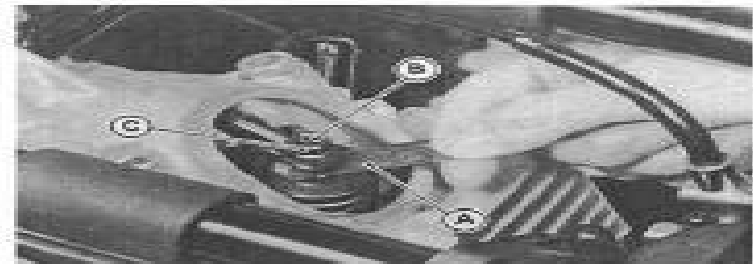
- Unscrew the left engine cover guard screws, and take off the guard.
- Remove the timing inspection plug and cover center plug.
- Turn the crankshaft counterclockwise with a wrench on the alternator rotor belt, and watch the intake valve. When the intake valve opens and closes, keep turning the crankshaft counterclockwise until the T mark on the alternator rotor aligns with the dot, as shown.

A. Slot
B. T MarkC. Timing Inspection Plug
D. Cover Center Plug

- Measure the clearance of each valve between the end of the valve stem and the adjusting screw on the rocker arm with a thickness gauge.
- If the valve clearance is not correct, adjust it (see Valve Clearance Adjustment).

Valve Clearance (when cold)

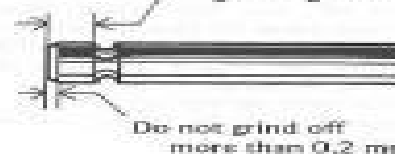
Intake:	0.10 — 0.15 mm
Exhaust:	0.15 — 0.20 mm

A. Thickness Gauge
B. Adjusting Screw
C. Locknut**Valve Clearance Adjustment**

- Check the valve clearance (see Valve Clearance Check).
- If the valve clearance is not correct, continue with the following procedure.
- Loosen the locknut and turn the adjusting screw until the clearance is correct.
- If it is not possible to open the clearance far enough, the valve may have been sunk too far into the head during valve seat repair. It may be possible to grind the end of the stem slightly to gain clearance.

Valve Stem Grinding

Minimum after grinding 4.0 mm



- Hold the adjusting screw from turning and tighten the locknut to the specified torque (see Exploded View).
- Recheck the clearance.
- If the clearance is incorrect, repeat the adjustment procedure.
- If the clearance is correct, perform the adjustment procedure on the other valve.

Valve Removal

- Remove the cylinder head (see Cylinder Head Removal).
- Remove the following parts from the cylinder head:
 - Camshaft
 - Rocker Arm and Shafts
- Use the valve spring compressor Assy (special tool) to press down the valve spring retainer.
- Remove the split keepers.
- Loosen the valve spring compressor and take out the following parts:
 - Valve Spring Retainer
 - Outer Spring
 - Inner Spring
- Push out the valve.
- Repeat the procedure for the other valve.

Kawasaki Klf 300 86 Motor Rebuild Manual

Scott C. Dulebohn



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