



DDL-227 MODEL DDL-555 SINGLE NEEDLE LOCKSTITCH INDUSTRIAL SEWING MACHINE

INSTRUCTION BOOK

Use instructions book carefully in order to operate it in the correct and efficient manner.

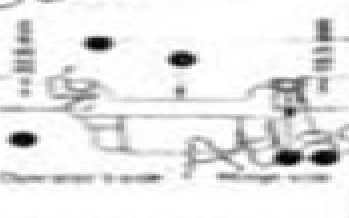
CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley side.)
3. Operate the machine at about 4,000 r.p.m. for model DDL-227 and 4,500 r.p.m. for DDL-555 in the first few months after setting up.

CAUTIONS IN OPERATION

1. Never put your fingers under the needle while the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn on the handwheel before the machine completes one cycle.
4. Never touch the motor when the motor does not stop immediately after the motor switch is turned "off" due to the moment of inertia. When you lift the machine head back or make some adjustment, wait until the motor completely stops.
5. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bottom wheel, wheel or motor during operation. It may lead to serious personal injury.
6. If your machine is provided with a left cover, finger guard and eye guard, never operate your machine with any of them removed.

1. INSTALLATION



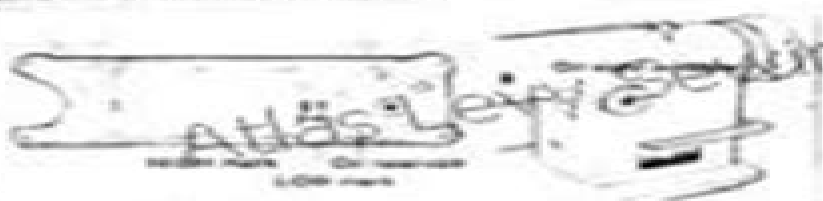
- **Attaching the oil reservoir**
Insert the oil reservoir into the hole in the machine head. It is supported by four pins of the opening in the head. Push them in from the inside of the reservoir. Then, turn the reservoir clockwise, so that the four pins will be in the holes. The reservoir will be attached to the machine head. The oil reservoir will be in the place of the oil reservoir in the machine.

2. LUBRICATION



Insert finger into the hole in the machine head, insert a push finger on the side and place the machine head so that it is in the hole and the oil reservoir is in the place.

2. LUBRICATION



- **Before operating the machine**
1. Fill the oil reservoir up to the "FULL" mark indicated on it.
- 2. Add the oil when the oil level comes down the "LOW" mark.
- 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil splashing on the surface of the oil sight window while the machine is running. When the oil sight window is empty, add the lubricating oil to the oil reservoir.

CAUTION: Do not add too much oil to the oil reservoir. It will cause the machine to run too fast.



- **Lubrication of the components in the face plate**
The amount of oil fed to the oil reservoir is adjusted by the needle bar crank, which is adjusted by the oiling pump. The oiling pump is adjusted by the oiling pump. The oiling pump is adjusted by the oiling pump. The oiling pump is adjusted by the oiling pump.
- **Lubrication of the hook components**
The amount of oil fed to the hook components is adjusted by the timing and adjusting screw. It is the hook driving shaft. The hook driving shaft is adjusted by the hook driving shaft. The hook driving shaft is adjusted by the hook driving shaft.

The supply of oil.

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web when wives do stay with their transitioning husbands they experience their own radical transition one with its own particular challenges the trans woman has an exciting new

my husband is a crossdresser crossdressing husband - Sep 01 2022

web i was in bed with my ex husband with six years of sub par sex playing in my mind like a silent movie the beginning of our relationship was all roses and walks on the beach

loving my crossdressing partner not just dealing with him - Nov 03 2022

web there are plenty of stories of women who suddenly found out about their partner s crossdressing after years of marriage and were horrified there are also those who

crossdressing husbands boyfriends flickr - Sep 13 2023

web pictures of married crossdressers or boyfriends where the gg loves to dress them this is a g rated group tool photos will be deleted please be over 18

cross dressing husband with wife photos flickr - Oct 14 2023

web share with us your pictures on how you and your significant other developed your relationship with your cross dressing or transgender self joanna jones cd

becoming the wife and hormones husbands who became the - Dec 04 2022

web a friend is a male but became the wife a very shy man he was frightened to wear dresses and skirts but on taking estrogen he was much more compliant and accepting of these

research on the wives of crossdressers transgender forum - Mar 27 2022

web most wives of crossdressers learn of their husband s crossdressing long after their wedding day brown s earlier study 1994 is by far these best of four data based surveys

crossdresser wives archives crossdressers - Jun 29 2022

web posted on november 7 2021 by chic crossdresser s heterosexual intersocial club wives are a treasured part of the chic experience and their

feminize your man fiona dobson s crossdressing blog - Feb 06 2023

web how to talk to your partner about crossdressing part 2 part 1 can be found here in our last session we got you to think about presenting the idea of how you d like to look so much

husbands who became the wife flickr - Jun 10 2023

web 292 photos 79 discussions share discussions see all discussions group description this is a group of those who were tired of being the husband and took over as the wife and

crossdressing husbands boyfriends flickriver - Jan 25 2022

web flickriver random photos from crossdressing husbands boyfriends pool share photo size medium 640 new crossdressing husbands boyfriends recent interesting

woman loves boyfriend s cross dressing and they go on dates as - Jan 05 2023

web the couple have since come out to their families who have been mostly supportive ben claims that his dad even shows photographs of alaska to his friends and encourages

i love to dress my husband as a woman fun ideas and tips - Mar 07 2023

web 1 appreciation for the female worldview lots of guys just don t know what goes into making a woman look good there s the outfit color coordination the makeup the

women who love to feminize their husbands crossdream life - Aug 12 2023

web women who love to feminize their husbands i suppose i shouldn t but i ve told a couple of my friends that geoffrey looks good in nylons and heels they laugh about it and i

femme fever before and after page the leading transgendered - May 29 2022

web femme fever the leading crossdressing transgender transformation service events support organization and boutique is a professional and personalized service for the

crossdresser husband is made up of many traits like most men 1 - Oct 02 2022

web a crossdresser husband is made up of many traits just like most men plus one the plus one trait is the urge to cross dress in women s clothing on the surface he appears to be just

crossdressers and the photographer who loved them the week - Apr 08 2023

web in 1990 allen published transformations crossdressers and those who love them a photography book documenting her decade of travels within this community and the

crossdressing in my girlfriend s wife s clothes flickr - May 09 2023

web this is a group for crossdressing men who like to wear or share their significant other s clothes if you raid your wife s or girlfriend s closet then you re in the right place and we d