

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



Weight: 25.0 kg (2.0 kg-m, 18 ft-lb)

Turn bolts 50 degrees clockwise (angle tightening).

CAUTION

Confirm the tightening angle by using an angle wrench (SST: RY10152100) — (J) (A) or protractor. Never judge by visual inspection without the tool.

- After tightening connecting rod cap bolt, crankshaft rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion.

Install balancer unit in the following procedure:

CAUTION

When any of the balancer unit is replaced, adjust backlash of the balancer unit. Refer to [SST: RY10152100](#).

- Crankshaft
- Cylinder
- Balancer unit

Check the balancer unit at the TDC of its compression stroke. Refer to [SST: RY10152100](#).

Adjust the TOC set pin (SST: —) (Max. 1788) (A).

Place the test hole of the balancer unit (A) with test hole (B) on the cylinder block side, and place stem (C) of balancer unit as shown in the figure.

- Engine test

Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (B).

Engine test

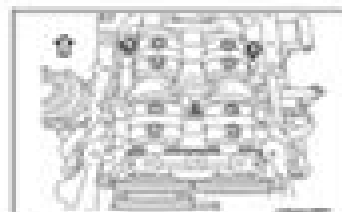
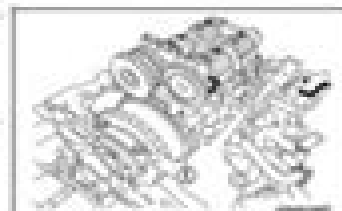
CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

Engine test

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|-------------------------------------|----------------------------|--------------------------------|
| 1. Crankshaft position sensor (POS) | 11. Oil temperature sensor | 21. Piston |
| 2. Oil temperature sensor | 12. Cylinder block | 22. Tie ring |
| 3. Second ring | 13. Oil ring | 23. Piston |
| 4. Third ring | 14. Piston pin | 24. Connecting rod |
| 5. Oil pin | 15. Connecting rod bearing | 25. Connecting rod bearing cap |
| 6. Power pin | 16. Lower cylinder block | 26. Crank |
| 7. Oil | 17. Oil cover gasket | 27. Rear oil seal |
| 8. Oil | 18. Thrust bearing | 28. Main bearing upper |
| 9. Thrust pin | 19. Crankshaft key | 29. Main bearing lower |
| 10. Crankshaft | 20. Crankshaft key | |

1. Note

High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual

Rosina Ehmann



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Table of Contents High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual

1. Understanding the eBook High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - The Rise of Digital Reading High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Personalized Recommendations
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual User Reviews and Ratings
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual and Bestseller Lists
5. Accessing High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual Free and Paid eBooks
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual Public Domain eBooks
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual eBook Subscription Services
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual Budget-Friendly Options

6. Navigating High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual Compatibility with Devices
 - High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Highlighting and Note-Taking High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Interactive Elements High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
8. Staying Engaged with High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
9. Balancing eBooks and Physical Books High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Setting Reading Goals High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Fact-Checking eBook Content of High Def 2000 Factory Nissan Frontier 2 4 Shop Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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