



1 - Dowel pin

2 - Cylinder head gasket

- ☐ Renew
- ☐ Observe installation position: Part number to cylinder head

3 - Cylinder head

- ☐ Removing and installing [⇒ page 111](#)
- ☐ Check for distortion [⇒ page 110](#)

4 - Bolt

- ☐ Renew
- ☐ Note procedure when loosening [⇒ page 110](#)
- ☐ Note procedure when tightening [⇒ page 110](#)
- ☐ 8 Nm +90° further

5 - Heat shield

6 - Bolt

- ☐ 9 Nm

7 - Bolt

- ☐ 9 Nm

8 - Heat shield

9 - Bolt

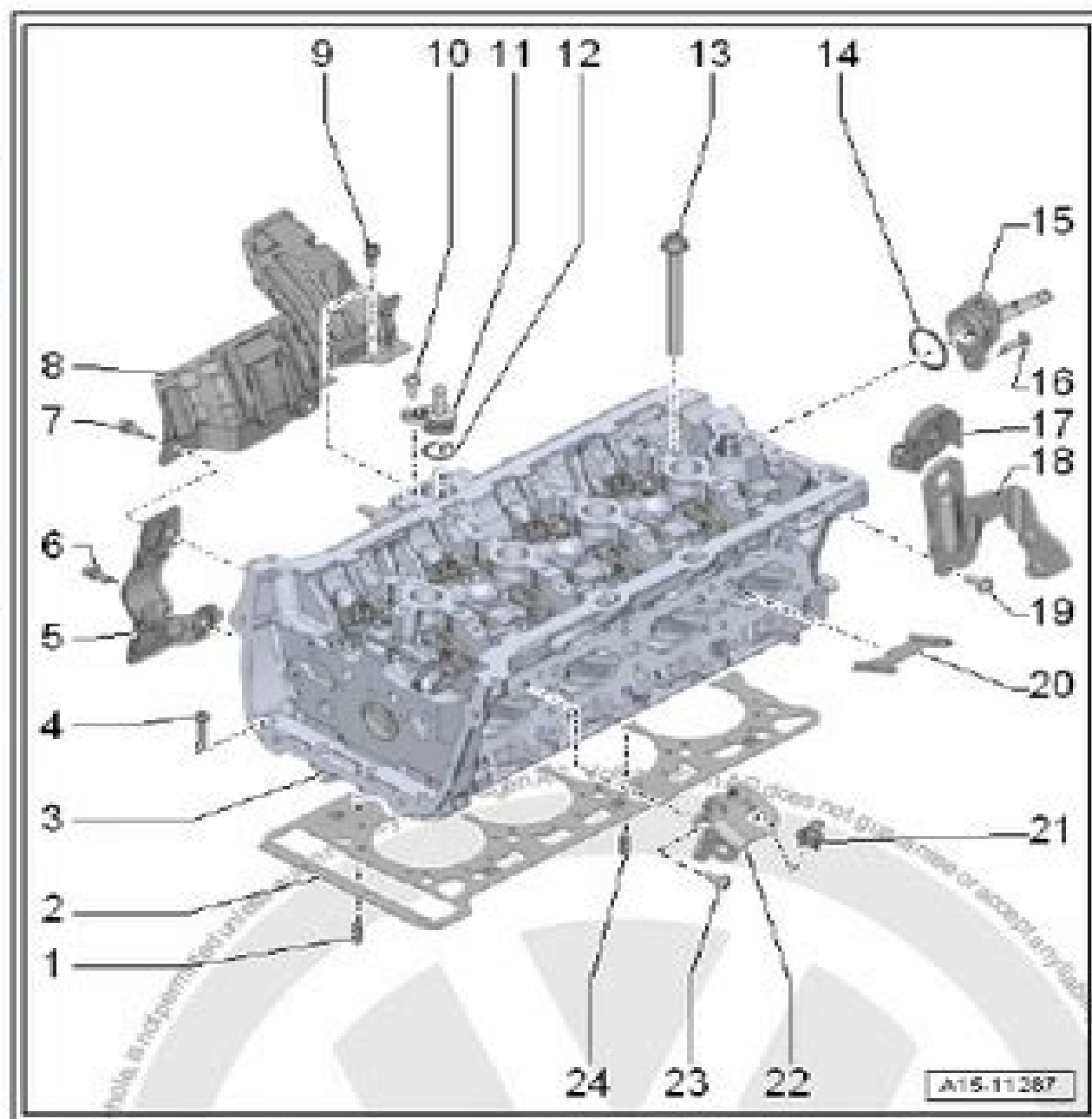
- ☐ 9 Nm

10 - Bolt

- ☐ 9 Nm

11 - Union

- ☐ For coolant hose



# Gen 3 Engine Manual

**Philippines. Bureau of Education**

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