

Description	Body Labor	Paint Labor
Repair Hood	2.5	3.0
Deduct For Overlap		0.0
Add For Two-Tone (First Major Panel 50% Per Refinish Hour - 3 x 50%)		1.5
Add For Clear Coat		1.2
Adjusted Paint Time		5.7
Repair Right Front Fender	2.0	3.0
Deduct For Overlap		-0.4
Add For Two-Tone (Additional Panel 30% Per Refinish Hour - 2.6 x 30%)		0.8
Add For Clear Coat		0.5
Adjusted Paint Time		3.9
Repair Left Front Fender	1.0	3.0
Deduct For Overlap		0.4
Add For Two-Tone (Additional Panel 30% Per Refinish Hour - 2.6 x 30%)		0.8
Add For Clear Coat		0.5
Adjusted Labor Times		3.9
Total Labor Times	5.5	13.5
If Labor is \$40 Per Hour	\$220 Body Labor	\$540 Paint Labor
If Material Rate is \$20 Per Refinish Hour		\$270 Materials

Ford Labor Time Guide

Thirumalaisamy P.
Velavancorresponding



Ford Labor Time Guide:

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