SHIFT STL-HOS-MDKA-L

TECHNOLOGY PRODUCTS

A DIVISION OF SUPERIOR TRANSMISSION PARTS, INC

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When its TransLab Engineered... It's a SUPERIOR Kit

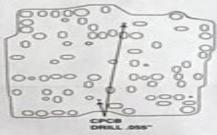
START HERE Drill CPCB DRILL OSS 00 90 00 -0 0 000 0 0

ATTENTION TECHNICIAN! Stamped parts usually have a rounded edge on one side as a result of the manufacture process. ROUNDED EDGE SQUARE EDGE

MOUNDED EDGE ON TOP SIDE! PLUG SHOULD BE FLUSH ON PR BODY SIDE!

The picture shows BOTTOM (main VB) SIDE VIEW of the plate. Lay it as shown on a hard flat surface. Insert plug in hole (rounded edge up) and give it a couple solid smacks with a small hammer to spread it tight, completely filling the hole. IF THE PLUG STICKS OUT A BIT ON THE PR

BODY SIDE, FILE IT FLUSH TO AVOID INTERFERENCE WITH THE CASTING!

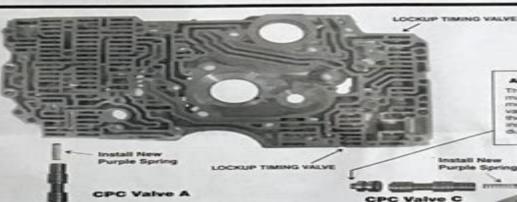


00 LUCE DRILL 055 RISK DIRECT 125 **ELECTRIC** 00 0.0

INSTALL NEW ALUM PLUG IN HOLE AND DRILL TWO HOLES WITH .062" BIT SUPPLIED

AFTER INSTALL make two deep dimples iguide holes for the drill bit) with a center punch and small hammer. This also makes the plug lighter in the plate and work hardens the material. Carefully drill two holes with the .052° bit supplied. Do not push hard. Allow the bit to out if s willy through. File plug flush on both sides.

This Fix Is For Hot Reverse To **Drive Delay Or Double Bump Engage**



ATTENTION BUILDER

The manual detent lever on many later models is mounted very close to CPC valve B. Grind off the nub on the end of the plug before install to prevent into during assembly



II CAUTION II

Remove, clean, and inspect REVERSE CPC valve and bore to avoid reverse engagement issues. A BenchBuddy" can be used to remove imbedded particles.

> Install New Purple Spring

CPC Valve B



REVERSE Control Valve

Page 3

Mdka Transmission Manual

Katrin Zwirglmaier



Embark on a breathtaking journey through nature and adventure with Explore with is mesmerizing ebook, **Mdka Transmission Manual**. This immersive experience, available for download in a PDF format (*), transports you to the heart of natural marvels and thrilling escapades. Download now and let the adventure begin!

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Table of Contents Mdka Transmission Manual

- 1. Understanding the eBook Mdka Transmission Manual
 - The Rise of Digital Reading Mdka Transmission Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mdka Transmission Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mdka Transmission Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mdka Transmission Manual
 - Personalized Recommendations
 - Mdka Transmission Manual User Reviews and Ratings
 - Mdka Transmission Manual and Bestseller Lists
- 5. Accessing Mdka Transmission Manual Free and Paid eBooks
 - Mdka Transmission Manual Public Domain eBooks
 - Mdka Transmission Manual eBook Subscription Services
 - Mdka Transmission Manual Budget-Friendly Options
- 6. Navigating Mdka Transmission Manual eBook Formats

- o ePub, PDF, MOBI, and More
- Mdka Transmission Manual Compatibility with Devices
- Mdka Transmission Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mdka Transmission Manual
 - Highlighting and Note-Taking Mdka Transmission Manual
 - Interactive Elements Mdka Transmission Manual
- 8. Staying Engaged with Mdka Transmission Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mdka Transmission Manual
- 9. Balancing eBooks and Physical Books Mdka Transmission Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mdka Transmission Manual
- 10. Overcoming Reading Challenges
 - $\circ\,$ Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mdka Transmission Manual
 - Setting Reading Goals Mdka Transmission Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mdka Transmission Manual
 - Fact-Checking eBook Content of Mdka Transmission Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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