





# **Motor Diesel**

#### CARACTERÍSTICAS

#### Generalidades

Motor diesel de cuatro tiempos de invección directa a alta presión y rampa común. 4 cilindros en linea, dispuesto longitudinalmente encima del eje delantero. Culata 16 válvulas de aleación de aluminio. Distribución por doble eie de levas en cabeza. La cadena de distribución une el cigüeñal al eje de levas de escape que le transmite el movimiento al eje de levas de admisión por medio de un engranaje. Admisión con turbocompresor de geometria variable e intercambiador térmico aire/aire

C200-CDI	C220 CDI
646.962/963	646.962/963
4	4
88 * 88,3	88 * 88,3
18:1	18:1
12 148	2 148
86	105
116	143
4 200	4 200
27	34
1 400 à 2800	2 000
Directa con rampe común	Directs con rampe común
4 600	4 600
	646.963/963 4 88 * 88,3 18,1 2 148 86 116 4 200 27 1 400 a 2800 Directs con ramps común

#### Culata

Culata de 16 válvulas de aleación de aluminio con asientos y quias de válvulas montadas a presión.

Apoyos de eje de levras mecanizados en un cárter atormillado en la culata. Culata y cárter de tapas de apoyos de aleación de aluminio.

Altura de la culata " H " (fig. 1): - culata nueva: 126,85 a 127,15 mm.

altura minima después mecanizado: 126,65 mm.

#### APOYOS DE EJE DE LEVAS

Marcado de los apoyos de eje de levas (fig. 2):



Debido a los nombres originales en alemán, (admisión - Einlass; Escape Auslass) el marcado de las tapas de apoyos está invertido (E – admisión: A = escapel. Tener cuidado de no invertir las tapas de apoyo.

- sobre el eje de levas de admisión, comenzando por la parte delantera, de E1 a E5.
- sobre el eje de levas de escape, comenzando por la parte delantera, de A1 a A5.

#### TORNILLOS DE CULATA

10 ternillos Torx macho. Longitud bajo la cabeza (L) (fig. 3):

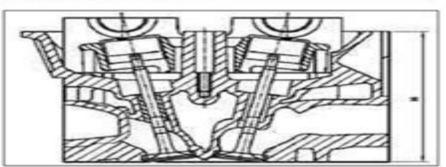


FIG. 1

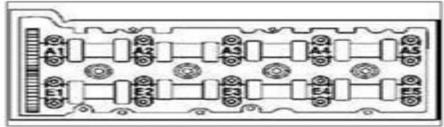


FIG. 2

- tornillo nuevo: 102 mm.
- tornillo a sustituir: 104 mm.



Diámetro de la rosca: M12.

Antes del montaje, los tomillos deben ser cepillados y untados con aceite motor en roscas y cabezas.

Orden de apriete: en espiral comenzando por los tomillos centrales.



No reutilizar tomillos cuya longitud bajo la cabeza sea superior a 104 mm.

# **Manual De Instrucciones Ford Focus Cmax**

**Martynn Randall** 

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