

Chapter 2 Part B 2.8L and 2.9L V6 engines

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Specifications

Camshaft end play	0.0008 to 0.004 in
Valve clearance	
2.8L solid lifter	
intake	0.014 in
exhaust	0.016 in
2.9L hydraulic lifter	4-1/2 turns past zero lash
Torque specifications	 Ft-lbs
Camshaft gear bolt	
2.8L	30 to 36
2.9L	19 to 28
Camshaft thrust plate bolts	13 to 16
Crankshaft damper/pulley bolt	85 to 96
Cylinder head bolts in sequence	
2.8L	
step 1	29 to 40
step 2	40 to 51
step 3	70 to 85
2.9L	
step 1	22
step 2	51 to 55
step 3	turn an additional 90° past step 2
Exhaust manifold	20 to 30
Exhaust manifold shroud	4 to 5
Flywheel to crankshaft	47 to 52
Front cover to cylinder block	13 to 16
Intake manifold to cylinder block (bolt/nut) in sequence	
step 1	3 to 6
step 2	6 to 11
step 3	11 to 15
step 4	15 to 18
Intake manifold to cylinder block (stud)	10 to 12
EFI intake plenum	
step 1	7
step 2	15 to 18
EFI throttle body to plenum	6 to 10
EFI fuel rail to intake manifold	7 to 10
Oil pump pick-up tube to pump	6 to 10
Oil pump pick-up tube to main bearing cap	12 to 15
Oil pan drain plug	15 to 21
Oil pan to cylinder block	5 to 8
Rocker arm cover bolt	3 to 5
Rocker arm shaft support bolt	43 to 50
Water outlet connection bolt	
2.8L	12 to 15
2.9L	6 to 9
Water pump to front cover	7 to 9
Spark plug	18 to 26
Alternator mounting bracket-to-cylinder head	14 to 22
Alternator bracket-to-cylinder block	28 to 40
Alternator pivot bolt	45 to 60
Alternator adjusting arm-to-front cover	60 to 70
Alternator adjusting arm-to-alternator	24 to 40

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