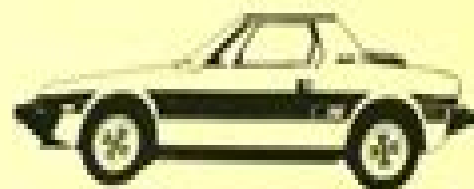


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MANUAL



Engine: Specifications

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VALVE SPRINGS

	INLET SPRING	EXHAUST SPRING
Valve spring installed height (in) (mm)		
at load of 85.7 lbs (38.9 kg)		1.957 in (50 mm)
at load of 113.8 lbs (51.6 kg)	1.320 in (33 mm)	
Valve spring installed height (mm)		
at load of 121 lbs (55.3 kg)		1.684 in (42.8 mm)
at load of 82 lbs (37.2 kg)	886 in (22.5 mm)	
Minimum compression load, referred to height (in)	25.5 lbs (11.6 kg)	19 lbs (8.6 kg)

VALVE MECHANISM - CAMSHAFT

Description	in	mm
Diameter of bearing bores in head		
- drive end	1.9827 to 1.9836	50.000 to 50.019
- intermediate, drive side	1.9891 to 1.9900	50.000 to 50.005
- middle	1.9900 to 1.9909	50.100 to 50.205
- intermediate, flywheel side	1.9947 to 1.9957	50.300 to 50.405
- flywheel end	1.9725 to 1.9735	50.000 to 50.005
Diameter of camshaft journals		
- drive end	1.9787 to 1.9795	50.044 to 50.060
- intermediate, drive side	1.9872 to 1.9879	50.000 to 50.005
- middle	1.9894 to 1.9901	50.100 to 50.105
- intermediate, flywheel side	1.9930 to 1.9935	50.300 to 50.305
- flywheel end	1.9708 to 1.9714	49.500 to 49.505
Fit between bores in head and camshaft journals		
- fit clearance	0.0012 to 0.0025	0.030 to 0.075
Cam lift		
- Intake	0.362	9.2
- Exhaust	0.364	9.25
Valve clearance		
- Intake system		12° 8.70°C
- Intake system		12° 8.80°C
- Exhaust system		12° 8.90°C
- Exhaust system		12° 9.10°C

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SJ Ball



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