

Idler gear running clearance	.0053 - .0083	.0053 - .0083 in.
Drive shaft, length	11.1/16 in.	11.1/16 in.
Idler shaft, length	2.5/32 in.	2.5/32 in.
Idler shaft diameter	.4945 - .4955	.4945 - .4955
Clearance between oil pump body and drive pinion	.002 - .004	.002 - .004 in.

Lubricating oil filter

Type	full flow	full flow
Number used	1	1
Oil pressure regulating valve location	oil pump body	oil pump body

Lubricating oil pressure regulating valve spring

Free length	2. 11/32 in.	2. 11/32 in.
Test length	1.92 in.	1.92 in.
Test load	3.7 lbs.	3.7 lbs.
Outside diameter	.535 in.	.535 in.

Nut and Bolt torque data (foot pounds)

Cylinder head bolts	70 - 75	70 - 75
Connecting rod bolts	30 - 35	30 - 35
Main bearing bolts	70 - 75	70 - 75
Flywheel bolts	40 - 45	40 - 45
Manifold stud nuts	25 - 30	25 - 30
Nozzle body stud nuts	30 - 35	30 - 35
Idler gear shaft nut	75 min	75 min
3 Crankshaft pulley nut	225 - 250	225 - 250
Tappet adjusting screw nut	20 - 25	20 - 25
Lubricating oil filter case bolt	10	10

International Harvester McCormick B250 And B275 Parts Repair

**International Harvester Company of
America**



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New Zealand Dairy Produce Exporter ,1961 **Catalogue and Price List of Repair Parts for the McCormick-Deering Line of Tillage Implements** International Harvester Company of America,1914 Service Manual International Harvester Company of Great Britain,1972* *Instructions for Setting Up and Operating the McCormick Improved Left Hand Grain Binder* International Harvester Company of New Jersey,1916 *International B275 Tractor Technical Service Repair Shop Manual* ,1959-01-15 **Instructions for Setting Up and Operating the McCormick-Deering Vertical Corn Binder (one-row) with List and Illustrations of Repair Parts..** International Harvester Company,1939 **Instructions for Setting Up and Operating the McCormick-Deering Side Rake and Tedder** International Harvester Company,1923 **Service Manual** ,196? **Instructions for Setting Up and Operating the McCormick-Deering Horizontal Corn Binder** International Harvester Company,1928* *Instructions for Setting Up and Operating the McCormick-Deering All-steel Manure Spreader No. 4-A* International Harvester Company,1933 **List of Repair Parts Used on Plano Husker and Shredder** International Harvester Company of America,1905 Catalogue and Price List of Repair Parts Used on I.H.C. Manure Spreaders International Harvester Company of America,1919 **No. 54 Catalogue and Price List of Repair Parts for Deering Harvesting Machines and Attachments** International Harvester Company of America,1930 **TC-38A McCormick (and McCormick-Deering) Parts Catalog Farmall C Tractor** International Harvester Company,1949 **McCormick Repairs** International Harvester Company,1915 *1922 Catalogue and Price List of Repair Parts Used on 1 H C Corn King and Cloverleaf (wood Frame), McCormick (reverse Apron), Deering (endless Apron) Manure Spreaders* International Harvester Company of Canada,1922 **Directions for Setting Up and Operating the New Osborne Left Hand Grain Binder (5, 6, 7 and 8 Ft.)** International Harvester Company of New Jersey,1914 1912 Catalogue and Price List of Repair Parts for Deering Harvesting Machines International Harvester Company,1912 **Instructions for Setting Up and Operating the New Osborne Left Hand Grain Binder** International Harvester Company of New Jersey,1916 **Instruction Manual** International Harvester Company,1940

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