

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Fitting Theory N2 25 14 Question Paper

Chao Zhang



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Current Index to Journals in Education ,1998-07 **Papers Presented at ... Symposium on Thermophysical Properties** ,1968 **Nuclear Science Abstracts** ,1967 **Resources in Education** ,1999 Interactions between emotions and social context - Basic, clinical and non-human evidence Maria Ruz,Agustin Ibanez,Sonja A E Kotz,Louise Barrett,Jorge Moll,2014-07-17 The emotions that we feel and also those that we perceive in others are crucial to the social functioning of both humans and non human animals Although the role of context has been extensively studied in basic sensory processing its relevance for social cognition and emotional processing is little understood In recent years several lines of research at the behavioral and neural levels have highlighted the bidirectional interactions that take place between emotions and social context Experienced emotions even when incidental bias decision making Remarkably even basic emotions can be strongly influenced by situational contexts In addition both humans and non human animals can use emotional expressions strategically as a means of influencing and managing the behavioral response of others in relation to specific environmental situations Moreover social emotions e g engaged in moral judgment empathic concern and social norms seem to be context dependent which also questions a purely abstract account of emotion understanding and expression as well as other social cognition domains The present Research Topic of Frontiers in Human Neuroscience highlights the need for a situated approach to emotion and social cognition We presented theoretical and empirical work at the behavioral and neural levels that contribute to our understanding of emotion within a highly contextualized social realm and vice versa Relevant contributions are presented from diverse fields including ethology neurology biology cognitive and social neuroscience and as well as psychology and neuropsychiatry This integrated approach that entails the interaction between emotion and social context provide important new insights into the growing field of social neuroscience **English Mechanic and World of Science** ,1898 **Gas Journal** ,1922 Journal of Gas Lighting ,1922 **Robotics** Nicholas Roy,Paul Newman,Siddhartha Srinivasa,2013-07-05 Robotics Science and Systems VIII spans a wide spectrum of robotics bringing together contributions from researchers working on the mathematical foundations of robotics robotics applications and analysis of robotics systems U.S. Government Research & Development Reports ,1966-11 **Engineering News and American Railway Journal** ,1902 Engineering News ,1902 *Gas World* ,1914 **English Mechanic and Mirror of Science** ,1871 *The Engineer* ,1876 *U.S. Government Research & Development Reports* ,1967-04

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