

### Attaching The Chute Deflector

3. a. Remove the wing knobs from each side of the lower impeller housing.
- b. Remove the hex lock nut, spacers, and hex bolt from the top of the impeller housing. See Figure 3-3.
4. a. Align the chute deflector in position on the discharge opening and insert hex bolt with spacer through hinge on chute deflector (spacers fit inside of hinges). See Figure 3-4.
- b. Place second spacer over hex bolt inside other hinge and secure with hex lock nut.
- c. Secure both sides of chute deflector to impeller housing using wing knobs previously removed.

### Attaching The Chipper Chute (Model Series 460)

5. a. Remove the three cupped washers and hex nuts from weld studs around the opening on the side of the impeller housing. See Figure 3-5.
- b. Remove the hex bolts, flat washers, and lock nuts from the two holes on the upper end of the support brace.
6. a. Align the chipper chute over the weld studs, so the slot in the bottom of the chute is facing down.
- b. Secure chipper chute with the three cupped washers (cupped side against the chipper chute) and hex nuts previously removed. Do not tighten the nuts at this time. See Figure 3-6.

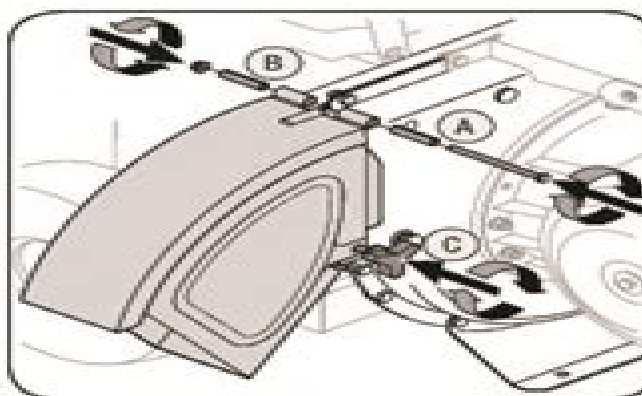


Figure 3-4

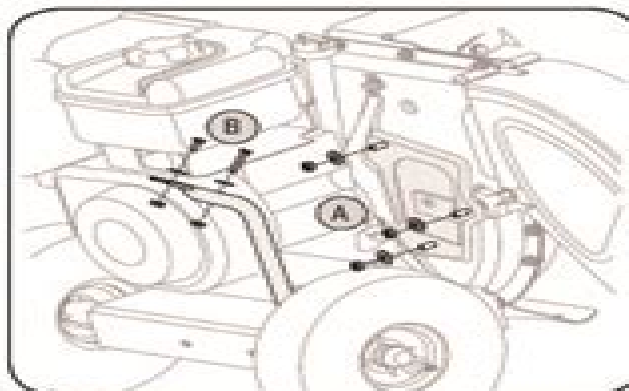


Figure 3-5

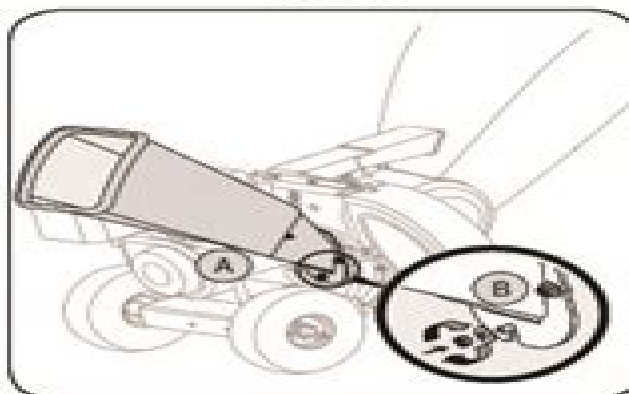


Figure 3-6

# 3

## Setting Up Your Chipper Shredder



### IMPORTANT

This unit is shipped without gasoline or oil in the engine. Be certain to service engine with gasoline and oil as instructed in the separate engine manual before operating your machine.

**NOTE:** All references in this manual to the left or right side of the chipper shredder is from the operating position only. Exceptions, if any, will be specified.

**NOTE:** This Operators Manual covers a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. MTD LLC reserves the right to change product specifications, designs and equipment without notice and without incurring obligation.

# Mtd Chipper Shredder Model Series 450 Manual

**Victor M. Corman**



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