

LUBRICATION / CARE

Shown in Photo #31 are the lubrication points on the reloader. The loader should be lubricated about every 1000 rounds reloaded. Lubricate sparingly using heavy oil. (EP90 is ideal.) We do not like to see spray cans used to lube your loader. These sprays cause a buildup of residue over the entire loader.

Occasionally feel the inside of your crimp die, if you should notice any buildup of dirt or residue, it can be removed using a swab using any household cleaner.

Do not use any wet lubricants on any part of the machine that comes in contact with powder.



Photo No. 31

3 INCH SHELLS

It is not necessary to have any extra equipment to process 3" shells. Start by installing the correct charge bar and bushing. Then deprime and resize and after repriming set the cases aside. After all your cases have been processed this far, remove the column bolt #611A. Raise the column 1/2 inch and now place the bolt into the top hole in the base and the top hole in the column. Tighten the bolt making sure that the column is square to the base of the machine. Now continue the loading sequence to finish your shells.

If you are going to load large quantities of 3" shells, we offer a number 63 kit which will extend the deprime resize and also the reprime so that shells may be completed in the standard sequence of operation.



Photo No. 32

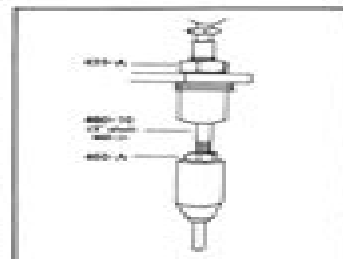


Photo No. 33

IF YOU HAVE TROUBLE

1. Oversize shells.

A shell that goes into your gun hard but comes out easy is caused by oversize plastic or paper.

In the case of plastic shells, overfilling is almost always the cause. To correct you need:

1. A case with more capacity
2. A shorter wad
3. Less shot
4. A more dense powder
5. Sometimes using more wad pressure will give more room in the case.

Over or under filling is most often corrected by using the proper size wad.

If using paper shells, any of the above can be the cause but the most common cause with paper shells is to swell up by absorbing moisture. The only way to remedy this is to dry the cases before reloading. never attempt to dry loaded cases. Putting them in the oven at about 200° for 30 minutes will usually dry them. Don't even attempt to load paper cases during hot humid weather.

A shell that goes into your gun hard and comes out hard is caused by oversize brass. To correct:

1. Make sure sizing ring is resizing down to the rim of the shell.
2. Replace resize ring because of wear.
3. Make sure that your gun chamber does not have a buildup of dirt and rust.

Shells that will not go into the magazine tube on a pump or automatic are caused by:

1. Excessive resizing. Resizing shells often that have been fired in a gun with a large chamber tends to push material into the rim of the shell causing it to be oversize.
2. Adjusting the resize ring down to where it flattens the rim of the shell will cause the rim to be oversize.

Case bulges above the brass:

When a case bulges above the brass, it is usually caused by overfilling the case. To correct:

1. Use a case with more capacity
2. Use a shorter wad
3. Use less shot
4. Use a denser powder
5. Use more wad pressure (40# is usually sufficient).

Can also be caused by cam adjustment or punch adjustment being too low (refer to adjustment instruction #5 for correction).

Poor Crimps

1. Hole in crimp

Refer to punch and cam adjustment

2. Misfolded crimps

Using wrong crimp starter 6 or 8 point. When using a six point starter put a mark on your star crimp housing and align the old folds with it.

3. Swirl in crimp

Caused by cam adjusted down too far, refer to cam adjustment #5 .

Mec 6jr Owners Manual

Helming



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Table of Contents Mec 6jr Owners Manual

1. Understanding the eBook Mec 6jr Owners Manual
 - The Rise of Digital Reading Mec 6jr Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mec 6jr Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mec 6jr Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mec 6jr Owners Manual
 - Personalized Recommendations
 - Mec 6jr Owners Manual User Reviews and Ratings
 - Mec 6jr Owners Manual and Bestseller Lists
5. Accessing Mec 6jr Owners Manual Free and Paid eBooks
 - Mec 6jr Owners Manual Public Domain eBooks
 - Mec 6jr Owners Manual eBook Subscription Services
 - Mec 6jr Owners Manual Budget-Friendly Options

6. Navigating Mec 6jr Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mec 6jr Owners Manual Compatibility with Devices
 - Mec 6jr Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mec 6jr Owners Manual
 - Highlighting and Note-Taking Mec 6jr Owners Manual
 - Interactive Elements Mec 6jr Owners Manual
8. Staying Engaged with Mec 6jr Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mec 6jr Owners Manual
9. Balancing eBooks and Physical Books Mec 6jr Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mec 6jr Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mec 6jr Owners Manual
 - Setting Reading Goals Mec 6jr Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mec 6jr Owners Manual
 - Fact-Checking eBook Content of Mec 6jr Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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