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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Clutch position sensor to clutch booster. Clutch riding adhesive, Lubricate (7).	75A25.10-W-1000-010 75A25.10-W-1000-020
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (75A25.10-W-1000-020).	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly.	
6	Install in the reverse order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu assisted under: • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch"	
9	End actiVEM and disconnect diagnostic system		

828 Clutch position sensor

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JR Anderson



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web on the 3 3l engine there is usually 6 to 7 of these bolts that are spread out around the outside of the housing each bolt should be installed and then torqued down to 35 ft lbs while torqueing the bolts down be sure to check that nothing is wedged between the engine and trans and that the torque converter is in its proper place

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