

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.
8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.
9. Wash all parts in paraffin and rebuild base assembly.



FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Table of Contents Ferguson Tea 20 Service Manual

1. Understanding the eBook Ferguson Tea 20 Service Manual
 - The Rise of Digital Reading Ferguson Tea 20 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ferguson Tea 20 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ferguson Tea 20 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ferguson Tea 20 Service Manual
 - Personalized Recommendations
 - Ferguson Tea 20 Service Manual User Reviews and Ratings
 - Ferguson Tea 20 Service Manual and Bestseller Lists
5. Accessing Ferguson Tea 20 Service Manual Free and Paid eBooks
 - Ferguson Tea 20 Service Manual Public Domain eBooks
 - Ferguson Tea 20 Service Manual eBook Subscription Services
 - Ferguson Tea 20 Service Manual Budget-Friendly Options
6. Navigating Ferguson Tea 20 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Ferguson Tea 20 Service Manual Compatibility with Devices
- Ferguson Tea 20 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ferguson Tea 20 Service Manual
 - Highlighting and Note-Taking Ferguson Tea 20 Service Manual
 - Interactive Elements Ferguson Tea 20 Service Manual
- 8. Staying Engaged with Ferguson Tea 20 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ferguson Tea 20 Service Manual
- 9. Balancing eBooks and Physical Books Ferguson Tea 20 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ferguson Tea 20 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ferguson Tea 20 Service Manual
 - Setting Reading Goals Ferguson Tea 20 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ferguson Tea 20 Service Manual
 - Fact-Checking eBook Content of Ferguson Tea 20 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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