

# DAILY PREVENTIVE MAINTENANCE CHECK LIST FOR CNC MACHINE



Responsibility: Production staff		Month :								Machine :										Doc no : VSPIL_CNC_DPMCL_001-00												
Check points	Checking method	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
1 Lubrication system oil level	visually mention actual value																															
2 Hydraulic oil level	visually mention actual value																															
3 Coolant oil level	visually mention actual value																															
4 Clamping Pressure of clack	visually mention actual value																															
5 Check M/C guards & panel doors in position	visually																															
6 Check for any abnormal sounds	visually																															
7 Check & secure the oil, coolant & air linkages	visually & manually																															
8 Tightness of cutting tools and holders	visually & manually																															
9 Cleanliness of chip ways	visually & manually																															
10 Check waste oil from collection bin not power pack	visually & manually																															
11 Check the air water collection Probe & filter	visually & manually																															
12 Transfer cartage to clean keep as normal	visually & manually																															
13 Apply the Oilstone for Check level of all member	visually & manually																															
14 Clean the machine thoroughly	visually & manually																															
Signature of the Operator																																
Signature of in-charge																																
Prepared by : Ajith		Checked by : Dilip Kumar K								Approved by : Tejas Kumar S																						

# Milling Machine Preventive Maintenance Checklist

**RJ Alexander**



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