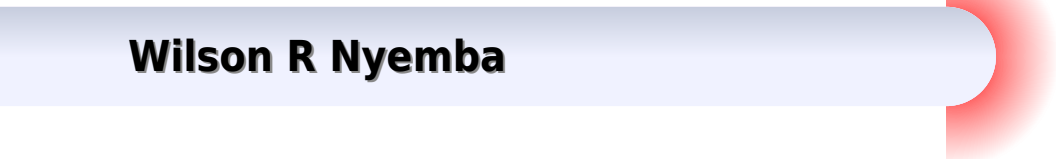


M - Code

M00	PROGRAM STOP	M55	CHUCK LOW PRESSURE *
M01	OPTIONAL PROGRAM STOP	M56	QUILL FORWARD
M02	PROGRAM END	M57	QUILL REVERS
M03	SPINDLE CW	M58	TAILSTOCK FORWARD*
M04	SPINDLE CCW*	M59	TAILSTOCK REVERS*
M05	SPINDLE STOP	M60	BAR FEEDER*
M06	TOOL CHANGE AT HOME POSITION (FOR SIEMENS)	M61	PART CATCHER UP*
M07	CTS(HIGH PRESSURE COOL) ON*	M62	- PART CATCHER DOWN*
M08	COOLANT ON	M63	AUTO DOOR OPEN*
M09	ALL COOL OFF	M64	AUTO DOOR CLOSE*
M10	SPAN FILTER ON*	M65	QUILL/TAILSTOCK IN USE
M11	SPAN FILTER OFF*	M66	QUILL/TAILSTOCK NOT IN USE
M14	AIR/OIL MIST ON*	M68	AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP ON
M15	AIR/OIL MIST OFF*	M69	AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF
M16	TOOL CHANGE AT ANY POSITION (FOR SIEMENS)	M71	SPINDLE BRAKE CLOSE (FOR TMC)*
M17	SUB PROGRAM END	M72	SPINDLE BRAKE OPEN (FOR TMC)*
M19	MAIN SPINDLE ORIENTATION	M73	AIR SEAT CONFIRMATION ON*
M20	LIVE TOOL ORIENTATION (FOR TMC)*	M74	AIR SEAT CONFIRMATION OFF*
M30	PROGRAM END	M81	STEADY REST CLAMP*
M32	SHOFTURN PROGRAM END	M82	STEADY REST DECLAMP*
M33	TOOL PROBE DOWN*	M83	JOB PROBE ON*
M34	TOOL PROBE UP*	M84	JOB PROBE OFF*
M41	SPINDLE GEAR STAGE 1*	M91	2nd STEADY REST CLAMP*
M42	SPINDLE GEAR STAGE 2*	M92	2nd STEADY REST DECLAMP*
M50	CHUCK CLAMP	M94	Steady Rest Engage/Unlock*
M51	CHUCK DECLAMP	M95	Steady Rest Disengage/lock*
M52	CHIP CONVEYOR ON	M96	Tailstock Engage/Unlock*
M53	CHIP CONVEYOR OFF	M97	Tailstock Disengage/lock*
M54	CHUCK HIGH PRESSURE *		* OPTIONAL

M Codes For Doosan

Wilson R Nyemba



M Codes For Doosan:

Decoding **M Codes For Doosan**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**M Codes For Doosan**," a mesmerizing literary creation penned with a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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