

Clutch

25

25-00 Safety Precautions

Safety Precautions in this section apply to all procedures within this group.

DANGER

When working on the vehicle, shut down the engine, set the parking brake, and chock the tires. Before working under the vehicle, always place jack stands under the frame rails to ensure the vehicle can not drop. Failure to follow these steps could result in serious personal injury or death.

25-01 Eaton Fuller Clutch Release Bearing Lubricating

The standard clutch release bearing is sealed, and does not require lubrication. If the vehicle is not equipped with a maintenance-free sealed clutch release bearing, lubricate the bearing as follows:

1. Park the vehicle on a level surface. Apply the parking brake, and chock the rear tires.
2. Remove the clutch inspection plate.

NOTE: Some clutch release bearings are equipped with a lubrication extension that extends outside of the clutch housing. It is not necessary to remove the clutch inspection plate when the lubrication extension is used.

NOTE: For lubricating the release bearing, Eaton Fuller recommends a lithium-base high-temperature grease that meets the NLGI grade one or two specification.

1. Wipe the dirt away from the grease fitting. See Fig. 1. Use a tire-pressure-type grease gun equipped with the recommended grease, and lubricate the bearing until excess grease purges

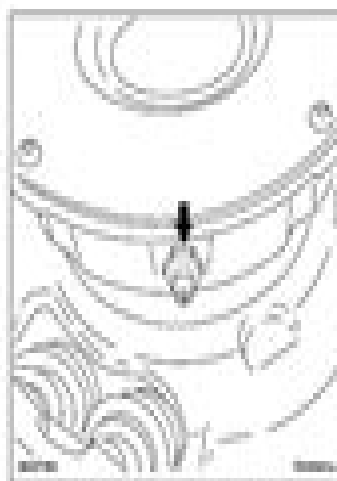


Fig. 1 Release Bearing Grease Fitting

follow. Do not use chassis grease or multipurpose lubricants.

2. Wipe off excess grease and apply it to both the yoke finger and sleeve bearing contact points. See Fig. 2.

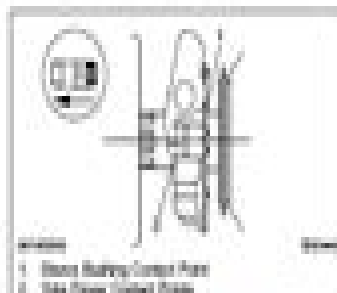


Fig. 2 Grease That Grease Fitting

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Clutch

25-02 Eaton Fuller Clutch Release Cross-Shaft Lubricating

WARNING: This maintenance operation pertains only to vehicles equipped with mechanical (not hydraulic) linkages.

The clutch release cross-shaft is equipped with two grease fittings in the transmission clutch housing. See Fig. 3 and Fig. 4. Wipe the dirt from the grease fittings and lubricate with multipurpose chassis grease.



Fig. 3 Clutch Release Cross-Shaft Grease Fitting



25-03 Clutch Hydraulic Fluid Level Checking

WARNING

Use only approved clutch hydraulic fluid (DOT 3 brake fluid) in the clutch hydraulic system. Do not use different types of brake fluid. The wrong fluid will damage the rubber parts of the system, causing loss of clutch function and the risk of serious personal injury.

CAUTION

Do not allow the fluid level in the reservoir to go below the MIN line. If too much air enters, the hydraulic system will not operate correctly, and the clutch could be damaged.

If the fluid level is below the MIN line, fill the reservoir with DOT 3 brake fluid until the level reaches the MAX line. See Fig. 5.



Fig. 5 Clutch Hydraulic Fluid Level Checking

M 2 Freightliner Repair Manual

**John J. Schiavone, National Research
Council (U.S.). Transportation
Research Board, Transit Cooperative
Research Program**

M 2 Freightliner Repair Manual:

Organizational, direct support and general support maintenance manual (including repair parts list and special tools list) for crane, truck mounted hydraulic 25 ton (CCE) Grove model TM S-300-5 (NSN 3810-01-054-9779). ,1984 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1988 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **Monthly Catalog of United States Government Publications** ,1988 *January 2023 - Surplus Record Machinery & Equipment Directory* Thomas C. Scanlan,2023-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 100 No 1

Federal Register ,1993-10 **PS, the Preventive Maintenance Monthly** ,2000 The Preventive Maintenance Monthly is an official publication of the Army providing information for all soldiers assigned to combat and combat duties The magazine covers issues concerning maintenance maintenance procedures and supply problems Understanding and Applying Advanced On-board Bus Electronics John J. Schiavone,National Research Council (U.S.). Transportation Research Board,Transit Cooperative Research Program,1999 The report provides an overview of electronics and its application to buses and other transportation sectors The report then addresses electronic integration potential benefits offered by integration and transit agency experiences with the technology The report concludes with guidelines for implementing transit bus electronics It is intended to be a primer on the subject providing essential background information to serve as a starting point for acquiring additional knowledge *The Standard Periodical Directory* ,1981 Ad \$ Summary ,1976 Advertising expenditure data across ten media consumer magazines Sunday magazines newspapers outdoor network television spot television syndicated television cable television network radio and national spot radio Lists brands alphabetically and shows total ten media expenditures media used parent company and PIB classification for each brand Also included in this report are industry class totals and rankings of the top 100 companies of the ten media **The Timber Producer** ,1985

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