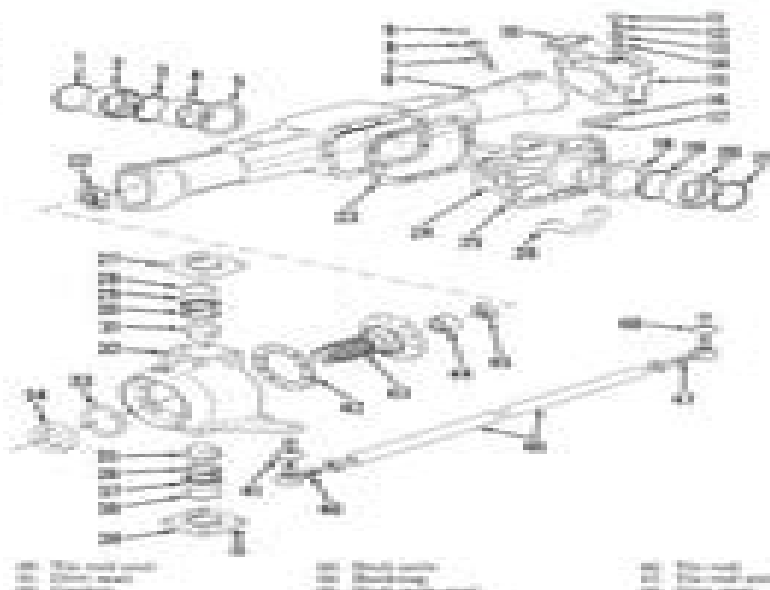


Fig. 17—Exploded view of Carraro front drive axle (not used on AE1, AE2 and AE3 axle) showing components and their relative positions.

1. Thrust washer	11. Thrust washer	21. Thrust washer
2. Thrust washer	12. Thrust washer	22. Thrust washer
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9. Thrust washer	19. Thrust washer	29. Thrust washer
10. Thrust washer	20. Thrust washer	30. Thrust washer



# CARRARO AXLE

On tractors so equipped, a Carraro Type 206/12 mechanical front drive axle is used on Model 1204 with product identification number (P.I.N.) 11100001 and after, Model 1400 with P.I.N. 11110001 and after and Model 1504 with P.I.N. 11221001 and after. A Carraro AE2 front drive axle is used on Model 1204 prior to P.I.N. 11221001 and all 1400 tractors so equipped. On all other models equipped with a Carraro mechanical front drive axle, either an AE1 or an AE3 axle is used. Service procedures for AE1, AE2 and AE3 axles are the same.

## All Models So Equipped

**24. TIE RODS AND TIE-IN.** Front wheel toe-in is measured from wheel rim to wheel rim at front and rear of wheels. Toe-in should be 0-3 mm (0-5/16 inch) on tractors with Type 206/12 axle. On all other tractors, toe-in should be 0-2.5 mm (0-1/16 inch). Toe-in is adjusted by lengthening or shortening the threaded tie rod ends equally.

The end ends that are excessively worn must be renewed as complete units.

**25. REAR AXLE ASSEMBLY.** To remove front drive axle assembly, raise

and support front of tractor. Remove drive shaft and disconnect all steering lines and cap openings. Mark positions of bushing caps (28—Fig. 17). Support axle assembly on floor jack and remove bushing caps. Raise front of tractor and remove axle assembly.

To reinstall, reverse removal procedure making certain bushing caps are reinstalled in their original positions. Tighten mounting bolts to 220 N-m (164 ft.-lbs.) torque. Bleed steering system as outlined in paragraph 28.

**26. PIVOT BUSHINGS.** To remove axle pivot bushings (2 and 20—Fig. 17), first remove axle as outlined in para-

graph 25. On AE1, AE2 and AE3 axles, put marks (B—Fig. 18) on oil seal carrier and differential carrier so seal carrier can be reinstalled in original position. On all axles, put mark (A) on differential carrier and axle housing in line with hole in bushings prior to removing bushings. Remove oil seal carrier, then pry bushings from housings. Remove sleeve (3—Fig. 17) and thrust washers (5 and 19) as necessary.

Install new "O" rings in pivot bushings and lubricate with grease before reinstalling bushings. Make certain holes in bushings are aligned with marks made previously on case and carrier housing (Fig. 18). Install oil seal carrier aligning mark on carrier with mark on differential carrier.

## Models With AE1, AE2 or AE3 Carraro Axle

**27. FINAL DRIVE AND STEERING AXLES.** Raise and support front of tractor, then remove tire and wheel. Rotate hub (4—Fig. 19) until drain plug (18) is at bottom, then drain oil from housing. Remove bolts retaining end plate (29) to hub (4) and install two guide studs opposite each other in hub. Remove end plate (29) with planetary gears. Remove snap ring (15) and sun gear (22). Support hub with a chain hoist. Remove locknut (23) and spacer (24). On Model 1200 and early Model 1204, remove and retain shims (25—Fig. 20). On all models, remove planetary ring gear and hub assembly.

To remove shaft axle (42—Fig. 17) and pinion housing (22), remove felt seal (36) and oil seal (23). Loosen nuts securing shaft axle to housing. Disconnect tie rod ends (49 and 47). Disconnect steering cylinder from right-hand steering arm. Remove bearing pin covers (27 and 28) and shims (29 and 30). Use special puller (CA-14632) to remove bearing pins (32 and 33). Remove shaft axle and housing assembly.

Fig. 18—Before disassembling differential carrier, make alignment marks (A and B) as shown for reassembly. If bushings are of new design, oil seal carrier (2) alignment is not required.



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**M Planty**



## **International Trucks Differential Bushings Manual:**

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