

HYDROSTATIC STEERING SYSTEM

NOTE: The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydrostatic steering system. Of

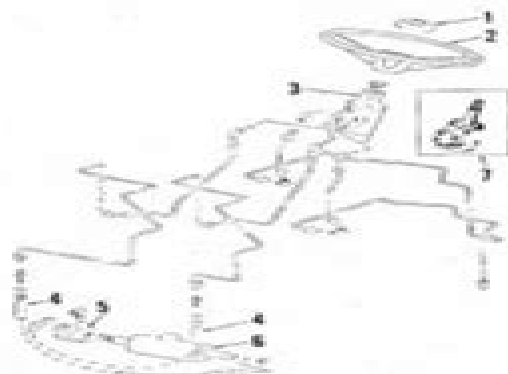


Fig. 3—Schematic view showing general layout of component parts of typical power steering system on International tractors. Dash hand pump and steering valve (3) is used on Models 434, 484, 574 and 574. Dash hand pump and steering valve (7) is used on Models 484 and 584.

- | | |
|-----------------------|-----------------------|
| 1. Cap | 5. Anchor clevis |
| 2. Steering wheel | 6. Steering cylinder |
| 3. Hand pump (Dashco) | 7. Hand pump (Dashco) |
| 4. Cylinder bores | |

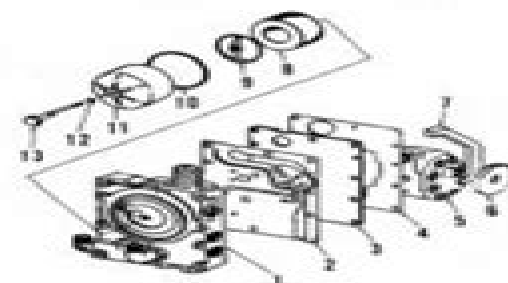


Fig. 4—Multiple control valve, hydraulic pump and filter located on left side of clutch housing.

- | | |
|---------------------------|--------------------------|
| 1. Multiple control valve | 7. Seal |
| 2. Seal | 8. Filter element |
| 3. Filter element | 9. O-ring for pump valve |
| 4. O-ring | 10. Gasket |
| 5. Plate | 11. Cover |
| 6. Gasket | 12. 'O' ring |
| 7. Cover | 13. Bolt |

equal importance is the avoidance of nicks or burns on any of the working parts.

STEERING FLUID CIRCUITS

All Models

4. Power steering is standard equipment on all tractors and is similar except for the hand pump and steering valve assembly.

Refer to Fig. 3 for view showing the relative position of power steering components. The 12.5 gpm (Model 584) or 12 gpm (all other models) hydraulic pump is mounted on inside of multiple control valve, Fig. 4. Fluid passes from the pump to a priority type flow divider valve which supplies a controlled flow of approximately 3 gpm to the power steering. The return flow from the power steering is returned back to the multiple control valve and

is controlled at a lower pressure by the pto regulating valve. If pto is engaged, the fluid flows to the pto clutch assembly with excess fluid going to oil cooler. If pto is in disengaged position, the power steering fluid returns to oil cooler, which is protected by a bypass valve.

LUBRICATION AND BLEEDING

All Models

5. The tractor rear frame serves as a common reservoir for all hydraulic and lubrication operations. The filter element, shown in Fig. 4, should be renewed at 10 hours, 100 hours, 200 hours and then every 200 hours of operation thereafter. Hydraulic fluid should be drained and new fluid added every 800 hours, or once a year, whichever occurs first.

Fig. 5—View showing Filter-Relief connected for testing hydraulic flow and pressure.

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|-------------------------------------|
| A. Power steering pressure (outlet) |
| B. Stick pressure (outlet) |
| C. Stick return |

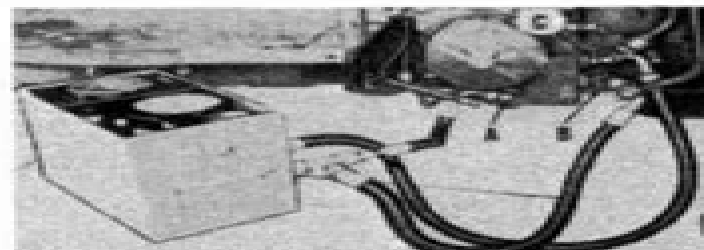
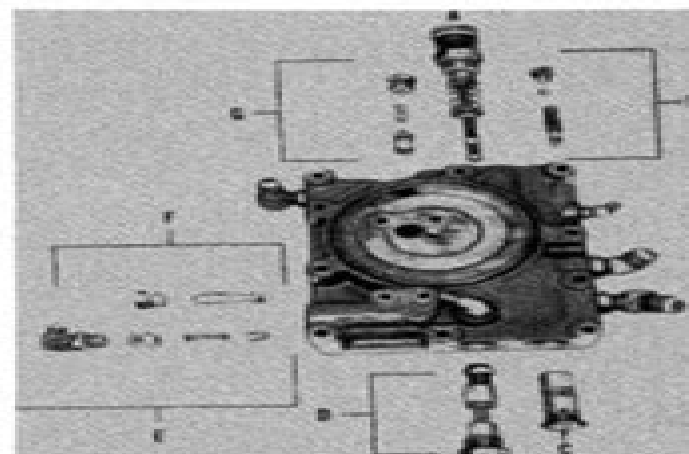


Fig. 6—Multiple control valve removed and showing control valves removed from their bores.

- | |
|--|
| A. Pto valve |
| B. Pto pressure regulating valve |
| C. System relief valve (2500 psi) |
| D. Flow divider |
| E. Check valve power steering return |
| F. Power steering relief valve (1500-1600 psi) |
| G. Bypass valve (oil cooler) |



International Harvester 674 D Repair Manual

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1. Understanding the eBook International Harvester 674 D Repair Manual
 - The Rise of Digital Reading International Harvester 674 D Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying International Harvester 674 D Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an International Harvester 674 D Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from International Harvester 674 D Repair Manual
 - Personalized Recommendations
 - International Harvester 674 D Repair Manual User Reviews and Ratings
 - International Harvester 674 D Repair Manual and Bestseller Lists
5. Accessing International Harvester 674 D Repair Manual Free and Paid eBooks
 - International Harvester 674 D Repair Manual Public Domain eBooks
 - International Harvester 674 D Repair Manual eBook Subscription Services
 - International Harvester 674 D Repair Manual Budget-Friendly Options
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- ePub, PDF, MOBI, and More
- International Harvester 674 D Repair Manual Compatibility with Devices
- International Harvester 674 D Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of International Harvester 674 D Repair Manual
 - Highlighting and Note-Taking International Harvester 674 D Repair Manual
 - Interactive Elements International Harvester 674 D Repair Manual
- 8. Staying Engaged with International Harvester 674 D Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers International Harvester 674 D Repair Manual
- 9. Balancing eBooks and Physical Books International Harvester 674 D Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection International Harvester 674 D Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine International Harvester 674 D Repair Manual
 - Setting Reading Goals International Harvester 674 D Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of International Harvester 674 D Repair Manual
 - Fact-Checking eBook Content of International Harvester 674 D Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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active ptcb certification status a recertification cycle begins when certification is initially earned or when a renewal application is approved and ends on the certification expiration date lasting

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web may 8 2023 ptcb offers three national certification programs for pharmacy technicians certified pharmacy technician cpht is the foundation of a rewarding career as a pharmacy technician to earn cpht certification pharmacy technicians must meet eligibility requirements and earn a passing score on the pharmacy technician

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web dec 2 2020 mandatory nabp e profile as we announced in 2018 cphts are required to create an nabp e profile id and set up their nabp cpe monitor account in order to recertify applicants who have not done so will be unable to submit their renewal application until they visit nabp pharmacy and create their e profile