

Fig. 6—Exploded view of steering linkage used with adjustable front axle available on Model 234.

- | | |
|----------------------|---------------------------------|
| 1. Pinion arm | 6. Steering knuckle arm (L & R) |
| 2. Drag link ends | 7. Steering knuckle arm (R & L) |
| 3. Drag link rod | |
| 4. Adjusting tie rod | |
| 5. Tie rod ends | |

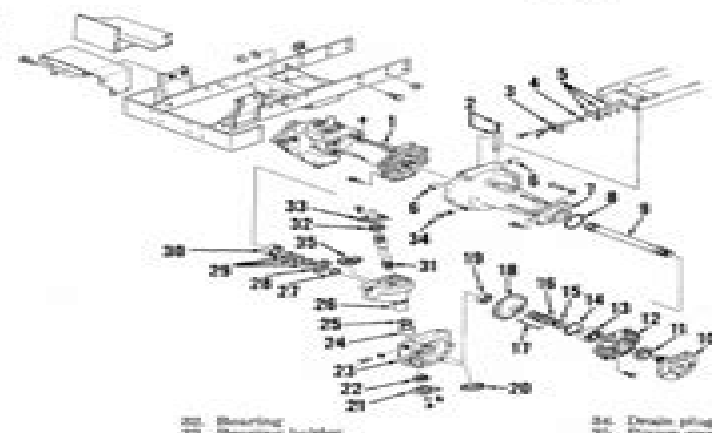
ing a new wheel bearing seal (12). Lubricate steering knuckle through fitting on axle and pack wheel bearings with a good grade multi-purpose grease.

Models 244 and 254

5. To remove either steering knuckle (11 or 12—Fig. 3), raise front of tractor and remove wheel. Unbolt knuckle arm (5 or 6—Fig. 5), remove Woodruff key (10—Fig. 3) and tap knuckle downward using a brass drift. Inspect upper and lower bushings (8), thrust bearing (9)

Fig. 7—Exploded view of four-wheel drive front axle assembly available on Model 234.

1. Housing R & L
2. Vent tube & plug
3. Center pivot shaft
4. Collar spacer
5. Shim set
6. Bushing
7. Housing L & R
8. "O" ring
9. Differential shaft
10. Wheel shaft
11. Seal
12. Bearing holder
13. Bearing, outer
14. Snap ring, outer
15. Snap ring, inner
16. Washer
17. Shim set
18. Bevel gear
19. Bearing, inner
20. Pinion gear
21. Cover
22. Bearing
23. Wheel hub case
24. Bushing
25. Oil seal
26. Ring pin case
27. Snap ring
28. Pinion gear
29. Shim set
30. Bearing
31. Ring pin shaft



and "O" ring (7) for wear or damage and renew as needed.

Remove hub and wheel bearing assembly (13 through 19). Clean, inspect for wear and renew as necessary.

Reassemble steering knuckle and hub by reversing disassembly procedure. Use a new wheel bearing seal (13). Lubricate steering knuckle through fitting on axle and pack wheel bearing with a good grade multi-purpose grease.

FOUR WHEEL DRIVE FRONT AXLE SYSTEM

All models are available with four wheel drive. Front differential is driven by a propeller shaft which is connected to a front transmission pto. Despite differences between models, service procedures are basically the same. Figures listed in the text are for Model 234 unless otherwise noted. Refer to appropriate figures for other models. Hub assemblies may be serviced individually without removing the entire front axle.

DIFFERENTIAL ASSEMBLY

All Models So Equipped

6. R & R AND OVERHAUL. To remove front drive axle assembly, raise tractor and support under subframe rails. Remove front wheels, disconnect drag link (1—Fig. 16) from left steering

knuckle arm (4) and disconnect drive shaft at differential pinion shaft. Place a rolling floor jack under center of axle, remove axle center pivot shaft (3—Fig. 7) and shim set (5). Lower axle assembly enough to clear subframe, then roll axle forward away from tractor.

To disassemble, remove tie rod (11—Fig. 16) and steering knuckle arms (3 and 4) as an assembly. Drain gear lubricant from differential. Remove pinion shaft and case assembly (12 through 21—Fig. 8). Remove wheel hubs from each end of axle housing, remove bolts holding halves together and split axle housings apart. Tap out axle shafts (9—Fig. 7), then remove ring gear (1—Fig. 8), differential case (11) and differential side bearings (3 and 23) as an assembly. Drive out pinion shaft retainer pin (4) and slide out pinion shaft (10), then remove pinion gears (7), side

gears (8) and thrust washers (6 and 9). To separate ring gear from differential case, bend back tabs on support locks (19—Fig. 10) and remove bolts.

To disassemble pinion case assembly (1 through 10—Fig. 10), straighten tabs on lockwasher (9), remove locknut (10) and press pinion shaft (1) out of bearings (2 and 6), then remove oil seal bushing (8) and bearing cups. Inspect all components for wear or damage and renew as needed.

During reassembly, install new oil seals and "O" rings. Install pinion oil seal (4—Fig. 15) flush with pinion case (1) and set up pinion bearing preload in steps with final setting of 0.40-0.58 N·m (3.5-5.1 in.-lbs.). Specified pinion gear depth is 43 ± 0.05 mm (1.69 ± 0.002 inch). Refer to Fig. 11 and measure distance from face of pinion to mounting face of pinion case. Subtract reading obtained from pinion gear mounting depth specification to obtain proper shim pack (18—Fig. 8) thickness. Specified differential pinion and side gear backlash is 0.1-0.3 mm (0.004-0.012 inch). Refer to Fig. 12 and measure pinion backlash with a dial indicator. Adjust by installing different thickness thrust washers (6—Fig. 8). When installing ring gear on differential case, torque mounting bolts to 25-30 N·m (18-22 ft.-lbs.) for Model 234 and 30-40 N·m (22-29 ft.-lbs.) for Models 244 and 254. Specified backlash between ring gear and pinion (1) is 0.25-0.35 mm (0.010-0.014 inch). Refer to Fig. 13. Measure backlash with a dial indicator and adjust with different thickness shims (22—Fig. 8).

When assembling differential housing

International Harvester 244 Manual

Puja Mehta



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The book delves into International Harvester 244 Manual. International Harvester 244 Manual is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into International Harvester 244 Manual, encompassing both the fundamentals and more intricate discussions.

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