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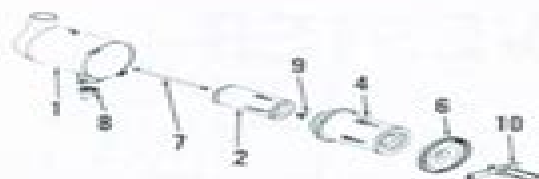


Fig. IH42—Exploded view of typical air cleaner assembly.

- | | |
|-------------------|-------------------|
| 1. Housing | 7. Stud |
| 2. Safety element | 8. Dust separator |
| 3. Main element | 9. Wing nut |
| 4. End cover | 10. Retainer |

ETHER STARTING AID

At temperatures below freezing, it is necessary that ether be used as a starting aid. To test ether spray pattern, disconnect the ether line at spray nozzle and remove spray nozzle from intake manifold. Reconnect spray nozzle to ether tube. Press ether injection button and observe spray pattern. A good spray pattern is cone shaped. Dribbling or no spray indicates a blocked spray nozzle or lack of ether pressure. Clean spray nozzle or install new can of ether as required.

To change the ether fluid container, turn knurled nut at base of the container retainer until container can be removed. Install new container in bail and tighten retaining nut while guiding container head into position. Rotate container to be sure it is seated properly in injector body, then tighten nut to hold container firmly in position.

NOTE: In warm temperatures, ether container may be removed and a protective plug installed in injector body. DO NOT operate engine without either the ether container or protective plug in position.

AIR FILTER

All engines are equipped with a dry type, dual element air cleaner. The safety (inner) element (2—Fig. IH42) should be renewed at least once each year. DO NOT attempt to clean the safety element.

The large (outer) element (4) can be cleaned by directing compressed air up and down the pleats on inside of element. Air pressure must not exceed 30 psi at the nozzle. An element cleaning tool (IH No. 407073R1) for use with compressed air, is available from International Harvester. Renew large filter element (4) after 10 cleanings or once a year, whichever comes first.

Fig. IH43—Tighten cylinder head cap screws evenly, in two steps, using the sequence shown.

	19	12	5	4	11	26	
23		16	7	2	8	18	24
28		13	10	1	6	15	25
	21	17	3	9	14	22	

FRONT

INTAKE SIDE

1st Torque — 110 Ft. Lbs.
2nd Torque — 170 Ft. Lbs.

COOLING SYSTEM

All engines are liquid cooled and equipped with a water pump. The thermostat used on all engines starts to open at 180°F. and is fully open at 202°F. Fan belt tension is correct when a pressure of 25 pounds, applied midway between water pump and crankshaft pulleys, will deflect belt 13/16-inch. On engines equipped with matched belts, always renew belts as a matched set.

Engines may be equipped with a coolant system filter conditioner. The filter contains an element which filters the coolant and provides chemicals to condition the coolant. The filter conditioner element should be changed the first 100 hours, the first 400 hours and every 400 hours of operation thereafter.

REPAIRS

CYLINDER HEAD

REMOVE AND REINSTALL. To remove the cylinder head, drain coolant and disconnect battery ground cable. Remove muffler and air cleaner, then disconnect upper radiator hose and bypass hose. On models equipped with turbochargers, disconnect the oil inlet and drain tubes from turbocharger, then unbolt and remove turbocharger assembly. On DTT-466B engine, unbolt and remove the intercooler assembly and exhaust manifold. On all other engines, unbolt and remove inlet manifold and exhaust manifold.

Disconnect injector lines from fuel injectors and injection pump. Remove excess fuel return line. Cap or plug all connections immediately to prevent entrance of dirt or other foreign material into fuel system. Remove injector nozzle assemblies and place nozzle assemblies where they will not be damaged. Unbolt and remove rocker arm cover, rocker arms and shaft assembly and push rods. Remove cylinder head retaining cap screws and lift off cylinder head.

LARGE DIESEL ENGINES

Check cylinder head for warpage as follows: Place a straightedge across the machined (combustion) side of cylinder head and measure between cylinder head and straightedge. If a 0.003 inch feeler gauge can be inserted between straightedge and cylinder head, the cylinder head should be refaced with a surface grinder, providing not more than 0.010 inch of material is removed. The standard distance from rocker arm cover surface to combustion surface of cylinder head is 4.198-4.202 inches.

NOTE: After cylinder head is resurfaced, check the valve head recession specifications outlined in VALVES AND SEATS paragraph and correct as necessary.

When installing cylinder head, use new head gasket and make certain gasket sealing surfaces are clean and dry. DO NOT use sealant or lubricants on head gasket, cylinder head or block. Tighten cylinder head retaining cap screws evenly in two steps using the sequence shown in Fig. IH43. Tighten the cap screws to a torque of 110 ft.-lbs. during the first step and 170 ft.-lbs. during the second step.

CAUTION: Because of the minimum amount of clearance that exists between valves and piston tops, loosen rocker arm adjusting screws before installing the rocker arms and shaft assembly. Refer to VALVES AND SEATS paragraph for information concerning valve adjustment.

WATER DIRECTORS AND NOZZLE SLEEVES

The cylinder head is fitted with brass injector nozzle sleeves that pass through the coolant passages. In addition, water directors (two for each cylinder) are used to direct a portion of the coolant to the valve seat and nozzle sleeve area. Nozzle sleeves and water directors are available as service items. To renew nozzle sleeves, remove injectors and cylinder head as outlined in preceding paragraphs. Use special tool (IH No. FES 25-13) and turn it into sleeve. At-

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