

brother.

# INSTRUCTION BOOK FOR SERGER

INSTRUCTION MANUAL  
ONLY

A detailed line drawing of a Brother serger machine, showing its complex internal mechanisms, including the needle, looper, and various tension controls. The machine is depicted in a three-quarter view, highlighting its compact and functional design. A large, bold, red diagonal watermark is superimposed over the machine, reading 'INSTRUCTION MANUAL ONLY'.

# Industrial Overlocker Manual Brother

**Jiyuan Zhang**



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