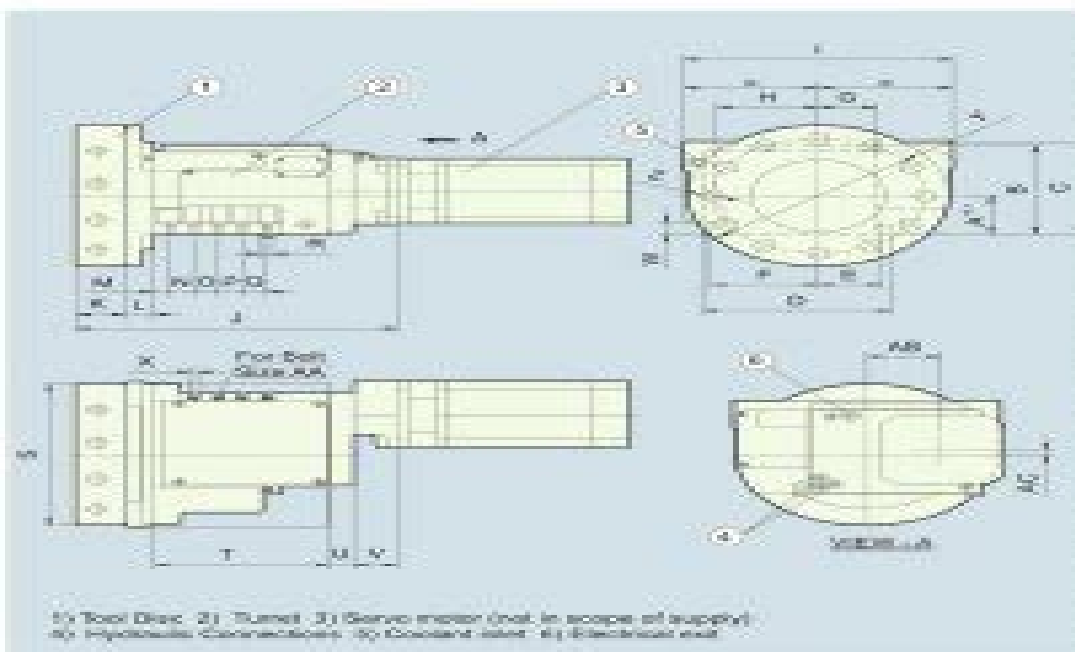




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-155A	SMT-200A
A	125	100
B	272	232
C	285	243
D	325	284
E	110	90
F	180	150
G	100	82
H	175	142
I	424	378
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V	60	60
W	25	25
X	19	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	105
AC	20	12

Specifications

		SMT-155A	SMT-200A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	3.2	1.8
Turret Indexing Time (for next station)	sec	0.15	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. 0.5kw			
Fanuc		G3	G2
Siemens		1FT6060	1FT6064

Hydraulic Turret Electrical Control Manual

Yan Bai



Hydraulic Turret Electrical Control Manual:

This book delves into Hydraulic Turret Electrical Control Manual. Hydraulic Turret Electrical Control Manual is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Hydraulic Turret Electrical Control Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Hydraulic Turret Electrical Control Manual
 - Chapter 2: Essential Elements of Hydraulic Turret Electrical Control Manual
 - Chapter 3: Hydraulic Turret Electrical Control Manual in Everyday Life
 - Chapter 4: Hydraulic Turret Electrical Control Manual in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Hydraulic Turret Electrical Control Manual. The first chapter will explore what Hydraulic Turret Electrical Control Manual is, why Hydraulic Turret Electrical Control Manual is vital, and how to effectively learn about Hydraulic Turret Electrical Control Manual.
 3. In chapter 2, this book will delve into the foundational concepts of Hydraulic Turret Electrical Control Manual. The second chapter will elucidate the essential principles that must be understood to grasp Hydraulic Turret Electrical Control Manual in its entirety.
 4. In chapter 3, the author will examine the practical applications of Hydraulic Turret Electrical Control Manual in daily life. This chapter will showcase real-world examples of how Hydraulic Turret Electrical Control Manual can be effectively utilized in everyday scenarios.
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 6. In chapter 5, the author will draw a conclusion about Hydraulic Turret Electrical Control Manual. The final chapter will summarize the key points that have been discussed throughout the book.
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