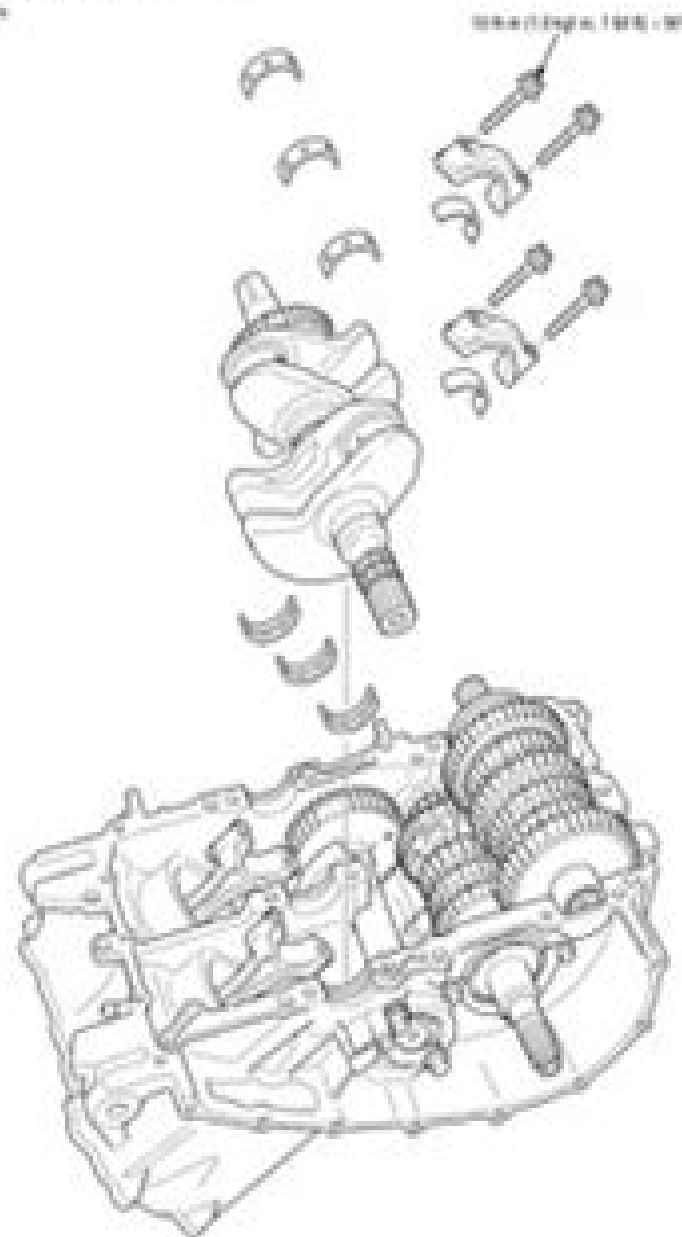


COMPONENT LOCATION

NOTED shown



CRANKSHAFT

Separate the crankshaft halves (page 15-6)

SIDE CLEARANCE INSPECTION

Measure the connecting rod side clearance.

SERVICE LIMIT: 0.40 mm (0.016 in)

If the clearance exceeds the service limit, replace the connecting rod.
If the clearance exceeds the service limit, replace the crankshaft.



REMOVAL

NOTICE

Do not interchange the bearing shells. They must be installed in their original locations or the correct bearing oil clearance may not be obtained, resulting in engine damage.

Mark the bearing caps and bearings as you remove them to indicate the correct cylinder for reassembly.

Remove the crankpin bearing cap bolts (1) and bearing cap (2).

Remove the crankshaft (3).

NOTICE

Before removal, position all the pistons at TDC. (Top Dead Center) to prevent damaging the crankpin with the connecting rod.

Remove the main journal bearings (1) from both crankshaft halves.

Remove the crankpin bearings (2) from the connecting rods and bearing caps.

NOTICE

Do not interchange the bearing shells. They must be installed in their original locations or the correct bearing oil clearance may not be obtained, resulting in engine damage.



Honda Vfr40ncservice Manual

Michael Hoelscher



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Table of Contents Honda Vfr40ncservice Manual

1. Understanding the eBook Honda Vfr40ncservice Manual
 - The Rise of Digital Reading Honda Vfr40ncservice Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda Vfr40ncservice Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda Vfr40ncservice Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Vfr40ncservice Manual
 - Personalized Recommendations
 - Honda Vfr40ncservice Manual User Reviews and Ratings
 - Honda Vfr40ncservice Manual and Bestseller Lists
5. Accessing Honda Vfr40ncservice Manual Free and Paid eBooks
 - Honda Vfr40ncservice Manual Public Domain eBooks
 - Honda Vfr40ncservice Manual eBook Subscription Services
 - Honda Vfr40ncservice Manual Budget-Friendly Options
6. Navigating Honda Vfr40ncservice Manual eBook Formats

- ePub, PDF, MOBI, and More
- Honda Vfr40ncservice Manual Compatibility with Devices
- Honda Vfr40ncservice Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda Vfr40ncservice Manual
 - Highlighting and Note-Taking Honda Vfr40ncservice Manual
 - Interactive Elements Honda Vfr40ncservice Manual
- 8. Staying Engaged with Honda Vfr40ncservice Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda Vfr40ncservice Manual
- 9. Balancing eBooks and Physical Books Honda Vfr40ncservice Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda Vfr40ncservice Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Honda Vfr40ncservice Manual
 - Setting Reading Goals Honda Vfr40ncservice Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Honda Vfr40ncservice Manual
 - Fact-Checking eBook Content of Honda Vfr40ncservice Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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