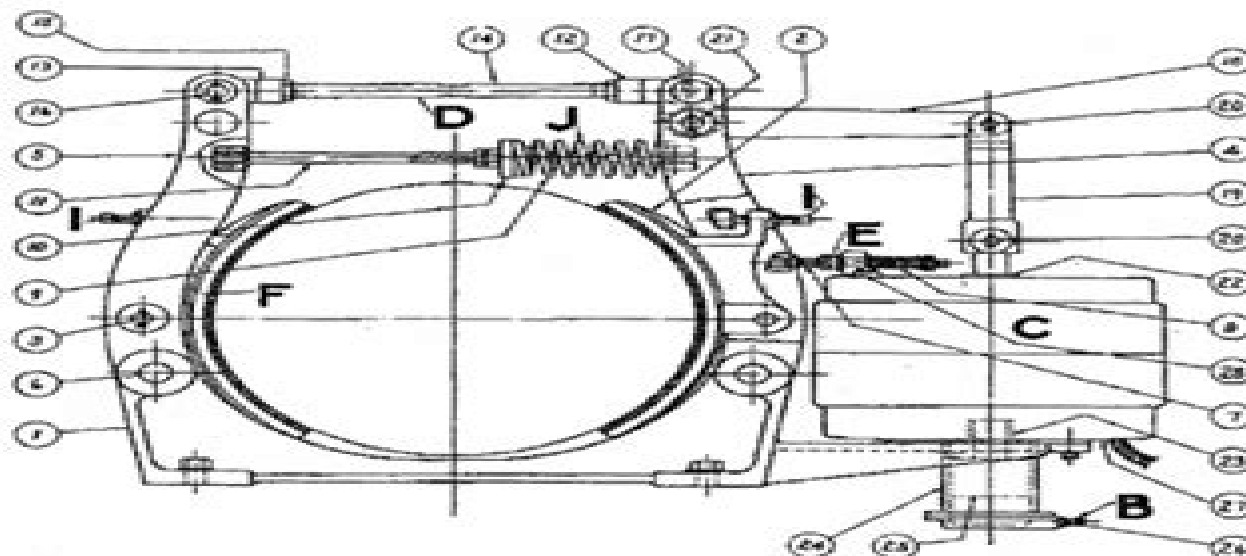


Equipment Service Data

HAUGHTON ELEVATOR COMPANY • • Toledo 9, Ohio

R 2-5
BRAKE



TYPE "B" BRAKES Alternating Current

Adjustment

1st. With car running at low speed, adjust nut "E" and screw "I" on shoe just to magnet, so that shoe just clears drum. The screw "E" limits the movement of shoe shoe and the screw "I" should be adjusted to give the same clearance from both end of the shoe to the drum.

2nd. Adjust variable rod "D" and screw "F" on side opposite the magnet. The adjustment of rod "D" limits the movement of this opposite shoe and the screw "F" gives the proper shoe and clearance on drum. This shoe should also just clear drum.

3rd. If after making the adjustments Nos. 1 and No. 2 the stroke of plunger is more than 1/8", try to re-adjust to give less clearance between shoe and drum, in a short stroke of the plunger will give better operation.

4th. Adjust screw "B" in dash pot so that plunger drops as freely as possible without rebound.

5th. When pressure is applied by weight in magnet "C" and varied by adjusting spring "J". If response brake is desired instant spring. If weaker brake is desired tighten spring. NOTE: For less weight of brake drum and brake shoe there is free from grease, paint, rust or other foreign substance.

Then adjust for strength of brake with EMPTY CAR GOING DOWN as follows: see brake as strong as possible without giving too hard a stop with shoe up from operation as smoothly from leveling control as when inching with car switch control.

CAUTION: The weight in magnet "C" should not be allowed to become so that will prevent full pressure of shoe "F".

To take up wear of shoe lining make adjustments Nos. 1, 2 and 3, for the adjustment of rod "D" shoe will only take up wear of one shoe.

Care

Keep all parts well oiled, and brake pulley free from all oil bearings where all rules are provided. See that operators use no high rate of pin.

"I" Adjustment not on 1-B brake.

LIST OF PARTS

Assembly Nos. 7044, 7044-A, B, C, D, E, 7045, B-C, D, 7046				
Item	No.	No.	No.	Name
1	10929	10929-A	7044-A	Brake Shoe Assemblies
2	11452-A	11452-A	7044-A	Brake Shoe Pin
3				1/2" Hex. Nut
4		10904	7044-A	1/2" Hex. Nut
5		10904	7044-B	1/2" Hex. Nut
6	4344-D	4344-D	7044-D	1/2" Hex. Nut
7	4344-B	4344-B	7044-B	1/2" Hex. Nut
8	4344	4344	7044	1/2" Hex. Nut
9	1833	1833	7044	1/2" Hex. Nut
10	1447	1447	7044	1/2" Hex. Nut
11	14223	14223-A	7044-A	1/2" Hex. Nut
12	4937-A	4937-A	7044-A	1/2" Hex. Nut
13	4937-B	4937-B	7044-B	1/2" Hex. Nut
14	14224	14224-A	7044-A	1/2" Hex. Nut
15	1090	1090	7044	1/2" Hex. Nut
16	4942	4942-C	7044-C	1/2" Hex. Nut
17	4942-A	4942-A	7044-A	1/2" Hex. Nut
18	10913	10913	7044	1/2" Hex. Nut
19	10914	10914	7044	1/2" Hex. Nut
20	4942	4942	7044	1/2" Hex. Nut
21	4942-E	4942-E	7044-E	1/2" Hex. Nut
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Haughton Brake Repair Manual

Patrick Vollmar



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