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CUTTING PROCESS	COC				
Tool offset ON	0				
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Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
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☐ Compensation

☒ Speed.

☐ Cut/Mark.

☒ Left

☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

☒ Return to zero

☐ Evennes

☐ Labeling

☐ Up to markii

☐ Angle

☐ Param.

☐ Bevels

☐ Automat

☐ H control

☐ Cutting

☐ Delay

☐ Speed

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