

Automation, Production Systems, and Computer-Integrated Manufacturing

Third Edition



Mikell P. Groover

Mikell P Groover Automation

Mikell P. Groover



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Automated Assembly Jack D. Lane,1986 Designing visualization and interaction for industrial control rooms of the future Veronika Domova,2020-05-15 During the last decades the industry has been undergoing extensive digitization leading to complex ensembles of humans machines autonomous agents and sensors With this new setup comes the challenge of how to appropriately support work practices of industrial operators who now need to monitor and control complex industrial processes through remote interfaces Information overflow and restrictive interfaces are two significant problems that operators face in their daily routines In this PhD I explore approaches to visualization and interaction that would reduce industrial operators information load and enable them to perform their duties in an efficient reliable and safe manner Industrial users and industrial settings are the starting points of my research In this thesis I describe multiple examples of custom tailored data visualizations that reduce the operator s visual load by consolidating large amounts of data into compact overview displays with often nontrivial data presentation With respect to interaction I propose several tangible and tactile interfaces as well as concepts for natural interaction that let the user freely interact with the control station and the information it depicts Finally I propose several concepts of adaptive systems that adjust to the operator s context to ensure their high situational awareness and convenience of interaction Even though this thesis is primarily intended for the community of interaction designers I expect it to be of interest to a broader audience due to its relation to the user experience field To a certain extent everyone can resonate with the user s problems because in our everyday life we all are users of some technology and services Furthermore for a lay reader this work can be seen as a comprehensive introduction to how the industry works and what role the human plays there Under de senaste årtiondena har industrin digitaliserats i stor utsträckning och består nu av komplexa strukturer där maskiner autonoma agenter och sensorer samspelar Maskiner arbetar ofta som operatörer i industrin med uppgift att vervaka och styra maskinella processer på distans från

kontrollrum Den omfattande digitaliseringen medför nya utmaningar för operatörerna i och med att mängden tillgänglig information växer samtidigt som kontrollrummets användargränssnitt för otillräckliga för de ändrade förutsättningarna I den här avhandlingen utforskar jag nya former av visualisering och interaktion som skulle kunna hjälpa operatörerna hantera de växande informationsmängderna och skatta sitt arbete på ett effektivt tillförlitligt och säkert sätt Jag presenterar flera exempel på skräddarsydda datavisualiseringar som minskar belastningen på operatörerna genom att kombinera stora mängder data i kompakta icke triviala presentationsformer När det gäller interaktion resulterar jag flera fysiska och taktila interaktionsformer som kan göra operatörernas arbete mera fritt och självstyrt Jag presenterar slutligen koncept för adaptiva system som anpassar sig till operatörernas arbetssituation för att skapa smidig interaktion och stödja hög situationsmedvetenhet Avhandlingen vänder sig i första hand till interaktionsdesignområdet men jag räknar med att den kan vara av intresse för en bredare publik i och med att den behandlar användarupplevelse Vi använder alla tekniska produkter och tjänster i någon utsträckning och bör därför kunna relatera till industrioperatörernas utmaningar Mitt arbete ger också en inblick i hur människans arbetssituation ser ut i dagens industri

DeGarmo's Materials and Processes in Manufacturing J. T. Black, Ronald A. Kohser, 2011-08-30 Now in its eleventh edition DeGarmo's Materials and Processes in Manufacturing has been a market leading text on manufacturing and manufacturing processes courses for more than fifty years Authors J T Black and Ron Kohser have continued this book's long and distinguished tradition of exceedingly clear presentation and highly practical approach to materials and processes presenting mathematical models and analytical equations only when they enhance the basic understanding of the material Completely revised and updated to reflect all current practices standards and materials the eleventh edition has new coverage of additive manufacturing lean engineering and processes related to ceramics polymers and plastics

Computer Integrated Manufacturing - Proceedings Of The 3rd International Conference (In 2 Volumes) Robert Gay, Appa Iyer Sivakumar, J Winsor, 1995-07-10

MECHATRONICS M. D. SINGH, J. G. JOSHI, 2006-10-07 Mechatronics is today fast developing as an interdisciplinary branch of engineering This book offers a comprehensive coverage of the design and application of mechatronic systems It discusses in detail the construction operation features and applications of various components of mechatronic systems The text profusely illustrated with diagrams emphasizes the reader's multidisciplinary skills and ability to design and maintain different mechatronic systems Key Features Motivational assignments given at the end of each chapter and the Case Studies provided at the end of the book direct the readers to applications of mechatronics concepts in the real world problems encountered in engineering practice Separate chapters are devoted to the advanced topics of Robotics and Microelectromechanical Systems MEMS The text is supported by a fair number of photographs of mechatronic systems and their components This student friendly text is primarily intended for the students of undergraduate and diploma courses in mechanical electronics industrial and mechatronics engineering It will also be of immense use to practising engineers

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