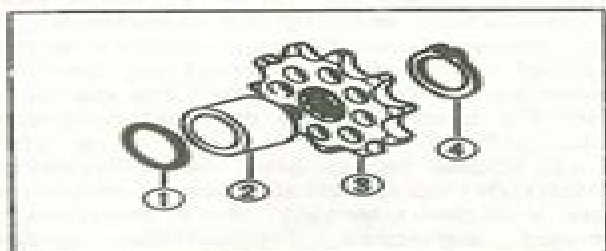
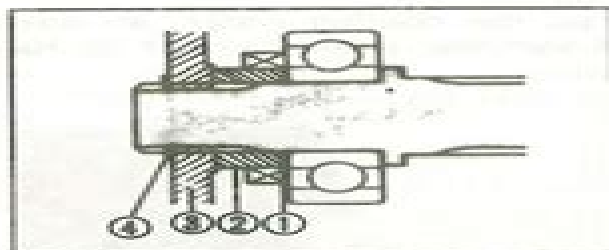


ENGINE SPROCKET



Be sure to install O-ring ① between bearing and spacer. Oil leakage from the sprocket is often due to absence of this O-ring. The order of mounting the parts on the drive shaft is as shown in this illustration.



- ① O-ring
- ② Spacer
- ③ Engine sprocket
- ④ Circlip

CAUTION:

Note the position of O-ring in this cross section. The collar has its one end chamfered: the chamfered end comes on transmission side.

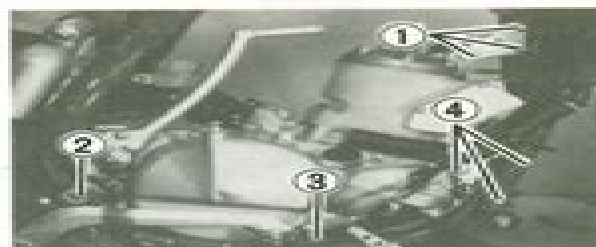
TRANSMISSION OIL

Pour the transmission oil as follows.

Change oil	650 ml (0.67 US qt)
Overhaul engine	750 ml (0.79 US qt)

ENGINE REMOUNTING

The engine can be mounted in the reverse order of removal.



CAUTION:

Self-lock nuts are used for the engine mounting. Do not reuse these nuts.

Tightening torque

	N-m	kg-m	lb-ft
①	26 — 30	2.6 — 3.0	19.0 — 21.5
②	50 — 80	5.0 — 8.0	36.0 — 58.0
③	37 — 45	3.7 — 4.5	27.0 — 32.5
④	37 — 45	3.7 — 4.5	27.0 — 32.5

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1. Understanding the eBook Manual For 1989 Rm250
 - The Rise of Digital Reading Manual For 1989 Rm250
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual For 1989 Rm250
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For 1989 Rm250
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For 1989 Rm250
 - Personalized Recommendations
 - Manual For 1989 Rm250 User Reviews and Ratings
 - Manual For 1989 Rm250 and Bestseller Lists
5. Accessing Manual For 1989 Rm250 Free and Paid eBooks
 - Manual For 1989 Rm250 Public Domain eBooks
 - Manual For 1989 Rm250 eBook Subscription Services
 - Manual For 1989 Rm250 Budget-Friendly Options

6. Navigating Manual For 1989 Rm250 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual For 1989 Rm250 Compatibility with Devices
 - Manual For 1989 Rm250 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For 1989 Rm250
 - Highlighting and Note-Taking Manual For 1989 Rm250
 - Interactive Elements Manual For 1989 Rm250
8. Staying Engaged with Manual For 1989 Rm250
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For 1989 Rm250
9. Balancing eBooks and Physical Books Manual For 1989 Rm250
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For 1989 Rm250
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual For 1989 Rm250
 - Setting Reading Goals Manual For 1989 Rm250
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual For 1989 Rm250
 - Fact-Checking eBook Content of Manual For 1989 Rm250
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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