

तकनीशियन 'बी' (वेल्डर) / TECHNICIAN – 'B' (WELDER)

1. वेल्डिंग शक्ति स्रोत के आउटपुट टर्मिनलों पर वोल्टेज, जब इन्हें ऊर्जित किया जाता है, लेकिन धारा नहीं खींची जा रही है, कहा जाता है
Voltage at the output terminals of a welding power source when it is energized, but current is not being drawn is known as?
(a) खुली-धारा वोल्टेज / Open-current voltage
(b) खुला-परिपथ वोल्टेज / Open-circuit voltage
(c) आउटपुट-परिपथ वोल्टेज / Output-circuit voltage
(d) ऊर्जीकरण वोल्टेज / Energizing voltage
2. जी एम ए डब्ल्यू प्रक्रिया _____ शक्ति स्रोत का इस्तेमाल करती है।
GMAW process uses a _____ power source.
(a) नियत वोल्टेज / Constant voltage
(b) नियत प्रतिरोध / Constant resistance
(c) नियत धारा / Constant current
(d) उपर्युक्त में से कोई नहीं / None of the above
3. एस एस एम ए प्रक्रिया में, लौह-चूर्ण से पूरी तरह से विलेपित इलेक्ट्रोड सामान्यतः _____ के नाम से जाना जाता है।
In SMAW process, an electrode coated heavily with iron powder is commonly known as
(a) कर्षण इलेक्ट्रोड / Drag electrodes
(b) अफवाह इलेक्ट्रोड्स / Drift electrodes
(c) शुष्क इलेक्ट्रोड्स / Dry electrodes
(d) (a) और (b) दोनों / Both (a) and (b)
4. ऑक्सी-एसीटिलीन वेल्डिंग का प्रयोग कर पीतल की वेल्डिंग करते समय किस प्रकार की ज्वाला को प्राथमिकता दी जाती है?
Which type of flame is preferred when welding of brass using Oxy-acetylene welding?
(a) ऑक्सीकरण ज्वाला / Oxidising flame
(b) अवकरण ज्वाला / Reducing flame
(c) उदासीन ज्वाला / Neutral flame
(d) हाइड्रोजन / Hydrogen flame

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Table of Contents Lpsc Technician Question Paper

1. Understanding the eBook Lpsc Technician Question Paper
 - The Rise of Digital Reading Lpsc Technician Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Lpsc Technician Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lpsc Technician Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lpsc Technician Question Paper

- Personalized Recommendations
- Lpsc Technician Question Paper User Reviews and Ratings
- Lpsc Technician Question Paper and Bestseller Lists
- 5. Accessing Lpsc Technician Question Paper Free and Paid eBooks
 - Lpsc Technician Question Paper Public Domain eBooks
 - Lpsc Technician Question Paper eBook Subscription Services
 - Lpsc Technician Question Paper Budget-Friendly Options
- 6. Navigating Lpsc Technician Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Lpsc Technician Question Paper Compatibility with Devices
 - Lpsc Technician Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lpsc Technician Question Paper
 - Highlighting and Note-Taking Lpsc Technician Question Paper
 - Interactive Elements Lpsc Technician Question Paper
- 8. Staying Engaged with Lpsc Technician Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lpsc Technician Question Paper
- 9. Balancing eBooks and Physical Books Lpsc Technician Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lpsc Technician Question Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Lpsc Technician Question Paper
 - Setting Reading Goals Lpsc Technician Question Paper
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lpsc Technician Question Paper

- Fact-Checking eBook Content of Lpsc Technician Question Paper
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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