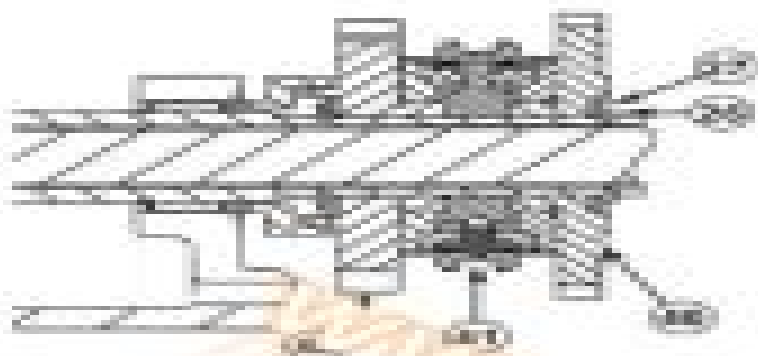


STEP 12



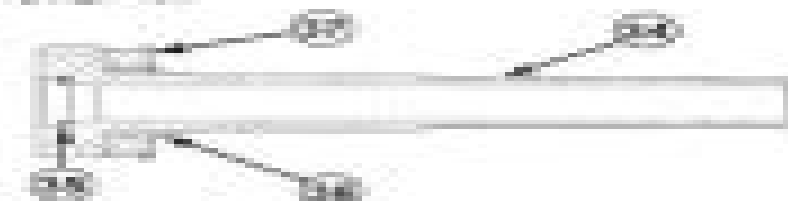
Push reverse drive shaft (14) into intermediate synchronous (20) and torque to 10 in lbs (10N) towards the rear of the compressor. Set the clearance between retaining ring (20) and the weather (20). This must be between 0.01 and 0.02 mm. Replace thrust washer (27) to obtain the correct clearance.

STEP 13



Fully install the intermediate synchronous (20) and torque alignment studs. Apply Loctite (27) to the threads of retaining bolts (28). Install and tighten the bolts to a torque of 4.7 to 5.3 Nm.

STEP 14



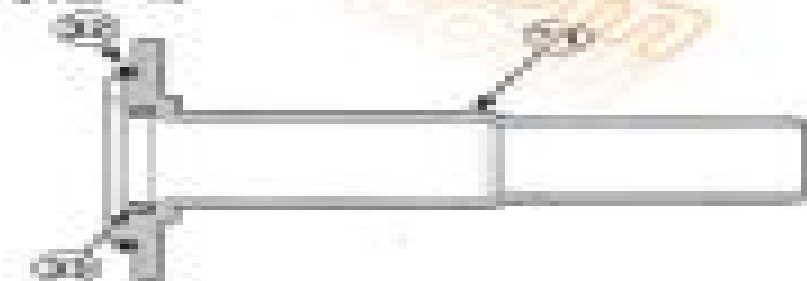
Install oil seal (30) into PTO drive shaft (34). Make sure the lip of oil seal (30) is towards the transmission side of the shaft and against the shoulder, as shown. If it is necessary to install bearing (37), use a hydraulic press and install bearing (37) onto PTO drive shaft (34). Install snap ring (38).

STEP 15



Install PTO drive shaft (34).

STEP 16



Install oil seal (30) into the clutch release bearing carrier (24). Make sure the lip of oil seal (30) is towards the transmission side of the carrier and against the shoulder, as shown. Install a new O-ring (32) onto clutch release bearing carrier (24).

International Harvester B275 Diesel Manual

ML Morrison



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Table of Contents International Harvester B275 Diesel Manual

1. Understanding the eBook International Harvester B275 Diesel Manual
 - The Rise of Digital Reading International Harvester B275 Diesel Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying International Harvester B275 Diesel Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an International Harvester B275 Diesel Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from International Harvester B275 Diesel Manual
 - Personalized Recommendations
 - International Harvester B275 Diesel Manual User Reviews and Ratings
 - International Harvester B275 Diesel Manual and Bestseller Lists

5. Accessing International Harvester B275 Diesel Manual Free and Paid eBooks
 - International Harvester B275 Diesel Manual Public Domain eBooks
 - International Harvester B275 Diesel Manual eBook Subscription Services
 - International Harvester B275 Diesel Manual Budget-Friendly Options
6. Navigating International Harvester B275 Diesel Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - International Harvester B275 Diesel Manual Compatibility with Devices
 - International Harvester B275 Diesel Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of International Harvester B275 Diesel Manual
 - Highlighting and Note-Taking International Harvester B275 Diesel Manual
 - Interactive Elements International Harvester B275 Diesel Manual
8. Staying Engaged with International Harvester B275 Diesel Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers International Harvester B275 Diesel Manual
9. Balancing eBooks and Physical Books International Harvester B275 Diesel Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection International Harvester B275 Diesel Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine International Harvester B275 Diesel Manual
 - Setting Reading Goals International Harvester B275 Diesel Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of International Harvester B275 Diesel Manual
 - Fact-Checking eBook Content of International Harvester B275 Diesel Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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