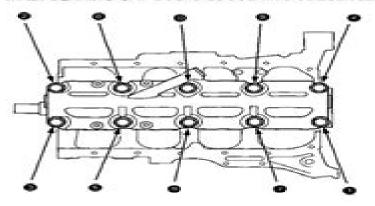
# Piston and Crankshaft

#### Removal (cont'd) -

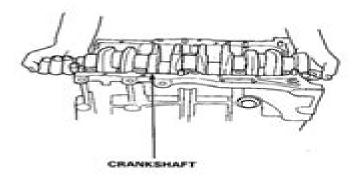
Remove the bolts and the bearing cap.

CAUTION: To prevent warpage, unscrew the bolts in sequence 1/3 turn at a time; repeat the sequence until all bolts are loosened.

#### MAIN BEARING CAP BOLTS LOOSENING SEQUENCE

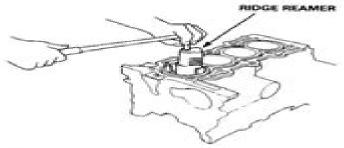


- Remove the rod caps/bearings and main caps/bearings. Keep all caps/bearings in order.
- 7. Lift the crankshaft out of the engine, being careful not to damage journals.

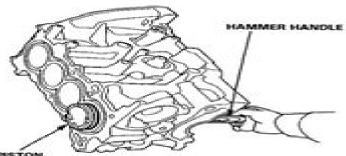


- B. Remove the upper bearing halves from the connecting rods and set them aside with their respective caps.
- 9. Reinstall the main caps and bearings on the engine in proper order.
- 10. If you can feel a ridge of metal or hard carbon around the top of each cylinder, remove it with a ridge reamer. Follow the reamer manufacturer's instructions.

CAUTION: If the ridge is not removed, it may damage the pistons as they are pushed out.



11. Use the wooden handle of a hammer to drive the platons out.



- 12. Reinstall the rod bearings and caps after removing each piston/connecting rod assembly.
- 13. Mark each piston/connecting rod assembly with its cylinder number to avoid mixup on reassembly.

NOTE: The existing number on the connecting rod does not indicate its position in the engine, it indicates the rod bore size.

# **Honda Vtec Service Manual**

A. K. Legg, Mike Stubblefield

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web dec 17 2021 matlab code to get qrs peak and heart rate from ecg signals conclusion the qrs complex as we said earlier it is a combination of three deflections q r and s seen on a typical ecg signal where p is the first deflection q is the first negative deflection to the baseline r is the highest positive deflection to the baseline