

## REAR TRANSMISSION—continued

### Op. 166 REPLACE REAR TRANSMISSION HOUSING TOP COVER IN RAM CYLINDER HOUSING ASSEMBLY

1. Disconnect lifting links.
2. Remove transmission housing top cover.
3. Remove nut.
4. Replace nut.
5. Replace transmission housing top cover.
6. Reconnect lifting links.

Tools used—T: D 947E1. Ram cylinder housing lifting eyebolts.

### Op. 166a) Extra to replace ram cylinder housing (with H.P.L.)

1. Remove hydraulic control unit.
2. Remove ram cylinder and piston.
3. Remove ram cylinder rear cover.
4. Remove one lift arm and withdraw shaft.
5. Remove crank arm and connecting rod.
6. Remove oil feed pipe.
7. Remove shaft bearings and pump.
8. Replace ram cylinder and piston.
9. Replace hydraulic control unit.
10. Replace shaft bearings and pump.
11. Replace shaft, crank arm and connecting rod.
12. Replace lift arm.

## ASSOCIATED OPERATIONS

Demolish Op. 167 Replace ram cylinder housing (when H.P.L. is fitted). (Ops. 166 and 166a.)

Export Op. 500-A Replace hydraulic ram cylinder housing. (Ops. 166 and 166a.)

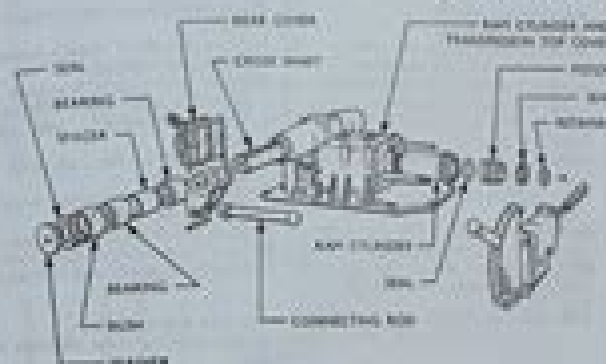
Op. 401A-B Replace axle center housing top cover. (Op. 166.)

### Op. 176 DISMANTLE FRONT FROM REAR TRANSMISSION AND RE-ASSEMBLE

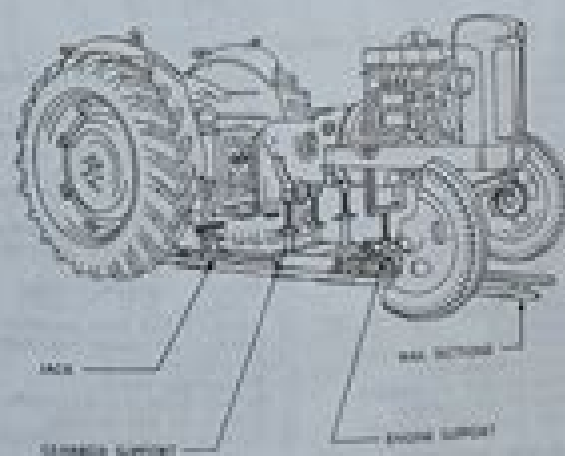
1. Drain oil from rear transmission.
2. Remove front axle wedge bolt and clamp.
3. Disconnect axle and tail lamp beam.
4. Remove R.14 foot plate.
5. Disconnect brake cables and remove brake locking lever pin.
6. Remove R.14 foot plate bracket.
7. Remove L.14 foot plate.
8. Disconnect clutch pedal.
9. Remove L.14 foot plate bracket.
10. Remove rear end of allison.
11. Withdraw P.T.O. shaft.
12. Remove disconnecting equipment.
13. Remove main gearbox selector housing.
14. Disconnect front from rear frame.
15. Reconnect front and rear cross-members.
16. Replace P.T.O. shaft.
17. Reconnect rear end of allison.
18. Replace L.14 foot plate bracket.
19. Reconnect clutch pedal.
20. Replace L.14 foot plate.
21. Replace R.14 foot plate bracket.
22. Replace brake locking lever pin and reconnect brake cables.
23. Replace R.14 foot plate.
24. Replace main gearbox selector housing.
25. Reconnect axle and tail lamp beam.
26. Remove disconnecting equipment, wedge bolt and clamp.
27. Fill with transmission lubricant.

Tools used—T: L-NAMES 5004  
T: M20 2000  
T: N2M2 27  
Wedge bolt  
Front axle clamp  
Disconnecting stand

Op. 166, 166a



Op. 176



# Fordson Major Service Manual

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### **Table of Contents Fordson Major Service Manual**

1. Understanding the eBook Fordson Major Service Manual
  - The Rise of Digital Reading Fordson Major Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Fordson Major Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fordson Major Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fordson Major Service Manual
  - Personalized Recommendations
  - Fordson Major Service Manual User Reviews and Ratings
  - Fordson Major Service Manual and Bestseller Lists

5. Accessing Fordson Major Service Manual Free and Paid eBooks
  - Fordson Major Service Manual Public Domain eBooks
  - Fordson Major Service Manual eBook Subscription Services
  - Fordson Major Service Manual Budget-Friendly Options
6. Navigating Fordson Major Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Fordson Major Service Manual Compatibility with Devices
  - Fordson Major Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fordson Major Service Manual
  - Highlighting and Note-Taking Fordson Major Service Manual
  - Interactive Elements Fordson Major Service Manual
8. Staying Engaged with Fordson Major Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fordson Major Service Manual
9. Balancing eBooks and Physical Books Fordson Major Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fordson Major Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Fordson Major Service Manual
  - Setting Reading Goals Fordson Major Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fordson Major Service Manual
  - Fact-Checking eBook Content of Fordson Major Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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