



Fig. 140—Wiring diagram for all models with "C" prefix to tractor serial number. Refer to page 2 of this manual for serial number location. For tractors with "A" or "B" prefix to tractor serial number, refer to Fig. 161.

other field coil terminal is connected to armature terminal through the regulator. Specifications are as follows:

**Voltage Regulator:**

**Opening voltage:**

50° F. ....	14.9-15.5
68° F. ....	14.7-15.3
86° F. ....	14.5-15.1
104° F. ....	14.3-14.9
Armature-to-core air gap ....	0.053

Max. output (hot) @ 1350 RPM and 15 volts .....	22
Renew brushes if shorter than .....	13/32-inch
Min. brush spring tension	

piece being attracted by the field coil. A lever attached to the moveable pole piece engages the drive gear pinion with the flywheel ring gear. When the moveable pole piece is fully seated, it opens the field coil grounding contacts which applies full field power for normal starting motor operation.

Service specifications are as follows:

**C5NF-11001-B—C7NF-11001-B—D1NN-11001-A Starting Motor**

Brush spring tension (min.

with new brushes) ..... 40 oz.

Min. brush length ..... 1/4-inch

Commutator min. diameter 1.46 inches

Max. armature shaft end play .. 0.058

Max. armature shaft runout .... 0.005

No-load test:

Volts ..... 12

Amps ..... 70

RPM ..... 6000-9500

Loaded test (with warm engine):

Amps ..... 150-200

Engine RPM ..... 150-200

**C5NF-11001-A, C6NF-11001-A or C7NF-11001-A Starting Motor**

Brush spring tension (min.

with new brushes) ..... 40 oz.

Min. brush length ..... 1/4-inch

Commutator min. diameter 1.46 inches

Max. armature shaft end play .. 0.048

Max. armature shaft runout .... 0.005

No-load test:

Volts ..... 12

Amps ..... 60

RPM ..... 5220-9440

Loaded test (with warm engine):

Amps ..... 225-275

Engine RPM ..... 150-200

**Diesel Starting Motor**

173. Most diesel engines are equipped with a Ford 5 inch diameter starting motor and relay assembly. Closing the starter switch energizes the solenoid; movement of the solenoid plunger engages the drive pinion and closes a two-stage switch. If the teeth of the drive pinion butt against teeth on flywheel, only the first stage of the switch is closed which will allow current to flow to one field coil. This will provide enough power to turn starter

# Ford Tractor Switch Wiring

**L Darling-Hammond**



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## **Table of Contents Ford Tractor Switch Wiring**

1. Understanding the eBook Ford Tractor Switch Wiring
  - The Rise of Digital Reading Ford Tractor Switch Wiring
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford Tractor Switch Wiring
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford Tractor Switch Wiring
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Tractor Switch Wiring
  - Personalized Recommendations
  - Ford Tractor Switch Wiring User Reviews and Ratings
  - Ford Tractor Switch Wiring and Bestseller Lists
5. Accessing Ford Tractor Switch Wiring Free and Paid eBooks
  - Ford Tractor Switch Wiring Public Domain eBooks
  - Ford Tractor Switch Wiring eBook Subscription Services
  - Ford Tractor Switch Wiring Budget-Friendly Options

6. Navigating Ford Tractor Switch Wiring eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford Tractor Switch Wiring Compatibility with Devices
  - Ford Tractor Switch Wiring Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford Tractor Switch Wiring
  - Highlighting and Note-Taking Ford Tractor Switch Wiring
  - Interactive Elements Ford Tractor Switch Wiring
8. Staying Engaged with Ford Tractor Switch Wiring
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford Tractor Switch Wiring
9. Balancing eBooks and Physical Books Ford Tractor Switch Wiring
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford Tractor Switch Wiring
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Ford Tractor Switch Wiring
  - Setting Reading Goals Ford Tractor Switch Wiring
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford Tractor Switch Wiring
  - Fact-Checking eBook Content of Ford Tractor Switch Wiring
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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