

CODE LIST OF M COMMANDS

○: STANDARD ☆: OPTION

M CODE	FUNCTION	ZL-15S		ZL-15SM		ZL-15SMC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE ROTATION	○	○	○	○	○	○
M04	REVERSE SPINDLE ROTATION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M08	COOLANT PUMP ON	○	○	○	○	○	○
M09	COOLANT PUMP OFF	○	○	○	○	○	○
M10	CHUCK CLAMP	○	○	○	○	○	○
M11	CHUCK UNCLAMP	○	○	○	○	○	○
M13	NORMAL MILLING ROTATION			○		○	
M14	REVERSE MILLING ROTATION			○		○	
M17	NORMAL TURRET ROTATION	○	○	○	○	○	○
M18	REVERSE TURRET ROTATION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHAMFERING ON	○	○	○	○	○	○
M24	CHAMFERING OFF	○	○	○	○	○	○
M28	IN-POSITION CHECK ON	○	○	○	○	○	○
M29	IN-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK BY-PASS ON	○	○	○	○	○	○
M32	INTERLOCK BY-PASS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION ON		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TITLE
						ZL-15S, SM, SMC
						(FS-OTTB)
						DWG. NO.
						添付資料
EDITION	DATE	DRAWN	CHANGE	APPLY	APPROVED	 MORI SEIKI

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Okumura,2012-12-06 Animal cell technology is a growing discipline of cell biology which aims to understand the structure function and behaviour of differentiated animal cells and especially the development of such abilities as are useful for industrial purposes These developments range from clonal expansion of differentiated cells with useful abilities to optimization of cell culture on industrial scale and modulation of the cells abilities to produce drugs and monoclonal antibodies The sixth volume in this series gives a complete review of today s state of the art in Japan a country where this field is especially well advanced It will be of interest to cell biologists biochemists molecular biologists immunologists and other disciplines related to animal cell culture working in the academic environment as well as in biotechnology or

pharmaceutical industry *World Business Directory* ,1992 **Official Gazette of the United States Patent and Trademark Office** ,2001 Asia's 7500 Largest Companies ,1995

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