



G54B 83-90

2.6Liter G54B, 2555cc/155.9cid, Carbureted, SOHC, L4, 8valve

83-89 Montero, 83-89 Pickup, 83-89 Starion Turbo

Bore: 3.5875" (91.123 mm)

Stroke: 3.858" (97.993 mm)

Main Journal: 2.3614-2.3622" (59.98-60. mm)

Rod Journal: 2.0858-2.0866" (52.979-53. mm)

Crank End Play: .002-.007" (.051-.178 mm)

New Head Thick.: 3.5430" (89.992 mm)

Min. Head Thick.: 3.5230" (89.484 mm)

Head Bolts: 80 ft/lbs

C. Rod Dia.: 2.2047-2.2055" (55.999-56.02 mm)

Connecting Rod: 33-34 ft/lbs

Intake Lash: .015-.031" Dry

Exhaust Lash: .015-.031" Dry (.381-.787 mm)

Idle Oil Pressure: 7 psi

Max Oil Pressure: 57 psi

Compression: 8.7:1 Ratio

Piston Ring Gap: Top & 2nd .010-.018", Oil .008-.035"

Main Bearing: 55-61 ft/lbs

Mitsubishi G54b Engine Manual

Tao Wei



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