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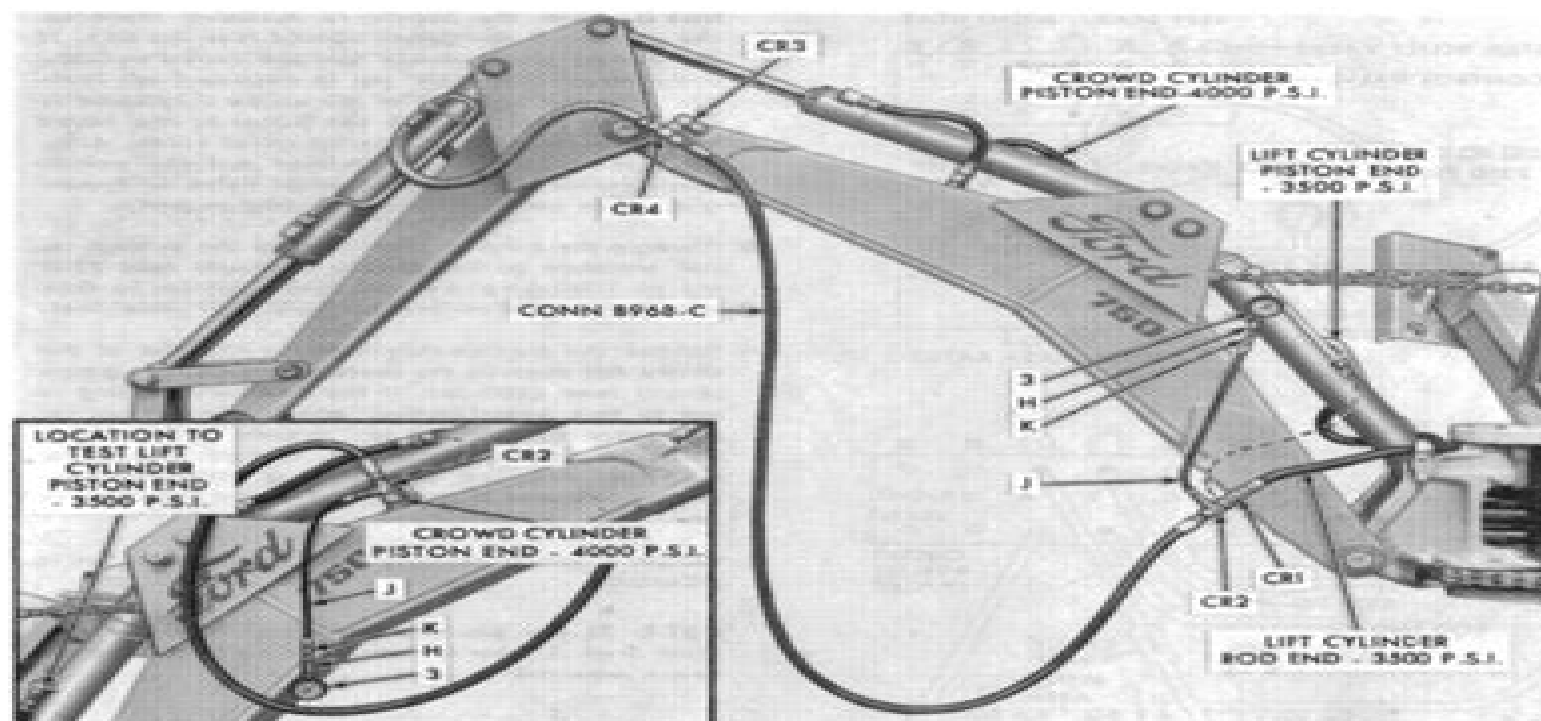


Figure 19  
*Circuit Relief Valve Test Equipment Installed*

17. Actuate the lift cylinder to raise the dipstick and bucket from the ground and to allow the bucket to swing through its full arc, if the lift and crowd cylinders have not been disconnected as suggested in the alternate position.
18. Actuate the bucket cylinder until the air is purged from the lines.
19. Actuate the bucket cylinder lever rearward. The bucket should not move until circuit relief pressure is reached. As the pressure increases to 4000 psi (circuit relief valve setting) the valve should open. The bucket should then begin to curl and move through its arc as long as this pressure is maintained. If the bucket moves before reaching 4000 psi or does not move until after reaching 4000 psi, adjust the circuit relief

valve located at the bottom of the valve body in line with the crowd spool. See Figure 18. The circuit relief valve is adjusted in the same manner as the system relief valve.

20. Obtain a gauge reading each time the valve is adjusted.
21. Lower the lift cylinder to rest the bucket so that oil will not be forced from the bucket cylinder when the hoses are disconnected. Disconnect the CR2 Fitting from the crowd circuit and secure the backhoe hose previously disconnected.
22. Connect the crowd cylinder rod pivot pin if it was previously removed.

# Ford Backhoe Manual

**Michael Brown**



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